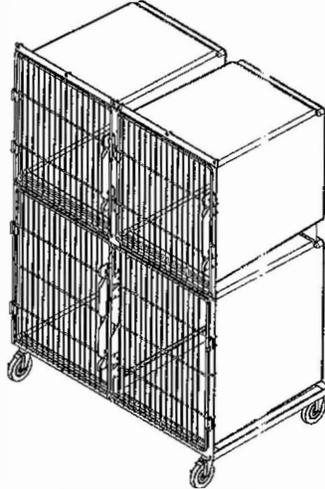
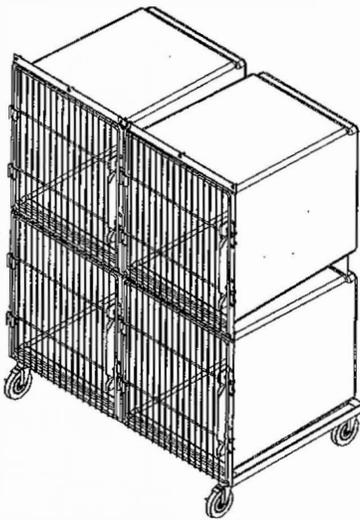


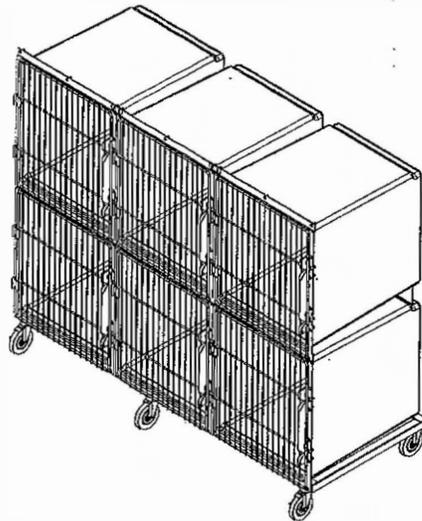
Assembly Instructions for  
**Plastic Cages**



925.3000.02



925.4000.02



925.6000.02

511 Osage  
Kansas City, Kansas, 66105  
United States of America

Phone: 1-888-551-4064  
Fax: 1-913-281-5339

**Shor-Line LTD**

Vale Business Park  
Cowbridge, South Glamorgan CF 71 77 PF  
United Kingdom

Phone: 011-44-1446-77-2041  
Fax: 011-44-1446-77-3668

S  
H  
O  
R  
-  
L  
I  
N  
E

## **PARTS IDENTIFICATION**

These are parts referred to in this manual:



**062.2507.05**



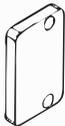
**064.2500.01**



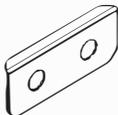
**086.5003.10**



**086.5003.11**



**181.0021.00**



**300.0532.01**



**300.0532.02**



**314.0535.01**



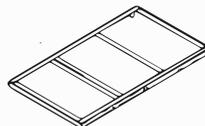
**320.0175.00**



**725.2326.15**



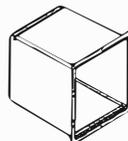
**725.2231.15**



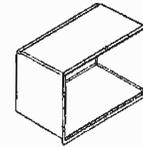
**825.4800.00**



**825.7200.00**



**725.2430.XX**



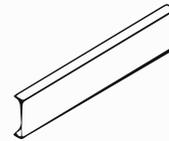
**725.4836.XX**



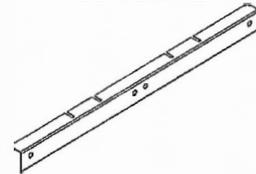
**725.0024.01**



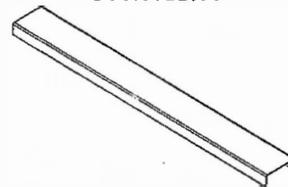
**725.0033.01**



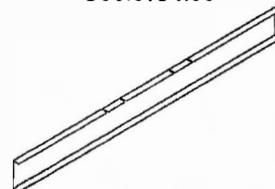
**314.0539.01**



**300.0753.00**



**300.0754.00**



**300.0755.00**

©1998 For help and information CALL:

United States -Tel: 1-888-551-4064 Fax: 1-913-281-5339

United Kingdom - Shor-Line, Limited Tel: 011-44-1446-77-2041 Fax: 011-44-1446-77-3668

 **WARNING** California Proposition 65 Warning

*This product can expose you to chemicals including nickel (metallic), which are known to the state of California to cause cancer.  
For more information go to: [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)*

**PARTS VERIFICATION**

**925.3000.01: 3-Bank Plastic Kennel: (Refer to page 4)**

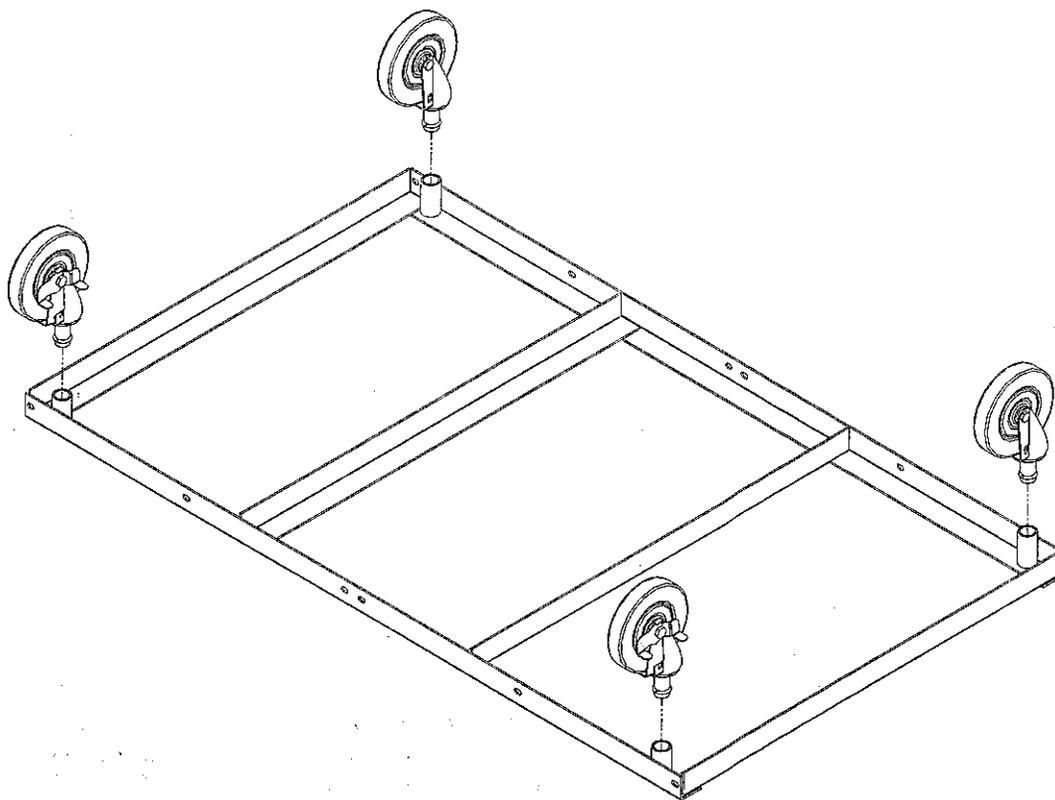
Part Number	Description	Qty Req'd	Qty Received
062.2507.05	¼-20 x ¾ Truss Hd Phil SS	34	_____
064.2500.01	¼-20 Hx Nut SS	6	_____
086.5003.10	Caster, 5.0 dia, w/o Brake, Pltd	2	_____
086.5003.11	Caster, 5.0 dia, w/ Brake, Pltd	2	_____
181.0021.00	Spacer Hinge, Plastic Kennel	8	_____
300.0532.02	Cage Lock, Top, Plastic Kennel	1	_____
300.0532.01	Cage Lock, Plastic Kennel	2	_____
314.0535.01	Divider, Plastic Kennel	1	_____
320.0175.00	Hinge, Kennel (with Fin.)	8	_____
725.2326.15	Door, Plastic Kennel, No Pan	2	_____
725.2231.15	Door, 48", Plastic Kennel, No Pan	2	_____
825.4800.00	Weldment, 48" Platform, Plastic Kennel	1	_____
725.2430.xx	Assy, 24 x 27 x 28, Plastic Kennel	2	_____
725.4836.xx	Assy, 48 x 36 x 28, Plastic Kennel	1	_____
725.0024.01	Assy, 24", Latch Bar, Plastic Kennel	2	_____
725.0033.01	Assy, 33", Latch Bar, Plastic Kennel	1	_____
314.0539.01	Assy, Back Support	2	_____

**925.4000.01: 4-Bank Plastic Kennel: (Refer to page 17)**

Part Number	Description	Qty Req'd	Qty Received
062.2507.05	¼-20 x ¾ Truss Hd Phil SS	50	_____
064.2500.01	¼-20 Hx Nut SS	6	_____
086.5003.10	Caster, 5.0 dia, w/o Brake, Pltd	2	_____
086.5003.11	Caster, 5.0 dia, w/ Brake, Pltd	2	_____
181.0021.00	Spacer Hinge, Plastic Kennel	8	_____
300.0532.02	Cage Lock, Top, Plastic Kennel	1	_____
300.0532.01	Cage Lock, Plastic Kennel	4	_____
320.0175.00	Hinge, Kennel (with Fin.)	8	_____
725.2326.15	Door, Plastic Kennel, No Pan	4	_____
825.4800.00	Weldment, 48" Platform, Plastic Kennel	1	_____
725.2430.xx	Assy, 24 x 27 x 28, Plastic Kennel	4	_____
725.0024.01	Assy, 24", Latch Bar, Plastic Kennel	4	_____
314.0539.01	Assy, Back Support	2	_____

**925.6000.01: 6-Bank Plastic Kennel: (Refer to page 17)**

Part Number	Description	Qty Req'd	Qty Received
062.2507.05	¼-20 x ¾ Truss Hd Phil SS	75	_____
064.2500.01	¼-20 Hx Nut SS	9	_____
086.5003.10	Caster, 5.0 dia, w/o Brake, Pltd	3	_____
086.5003.11	Caster, 5.0 dia, w/ Brake, Pltd	3	_____
181.0021.00	Spacer Hinge, Plastic Kennel	12	_____
300.0532.02	Cage Lock, Top, Plastic Kennel	2	_____
300.0532.01	Cage Lock, Plastic Kennel	8	_____
320.0175.00	Hinge, Kennel (with Fin.)	12	_____
725.2326.15	Door, Plastic Kennel, No Pan	6	_____
825.7200.00	Weldment, 72" Platform, Plastic Kennel	1	_____
725.2430.xx	Assy, 24 x 27 x 28, Plastic Kennel	6	_____
725.0024.01	Assy, 24", Latch Bar, Plastic Kennel	6	_____
314.0539.01	Assy, Back Support	3	_____



FRONT

---

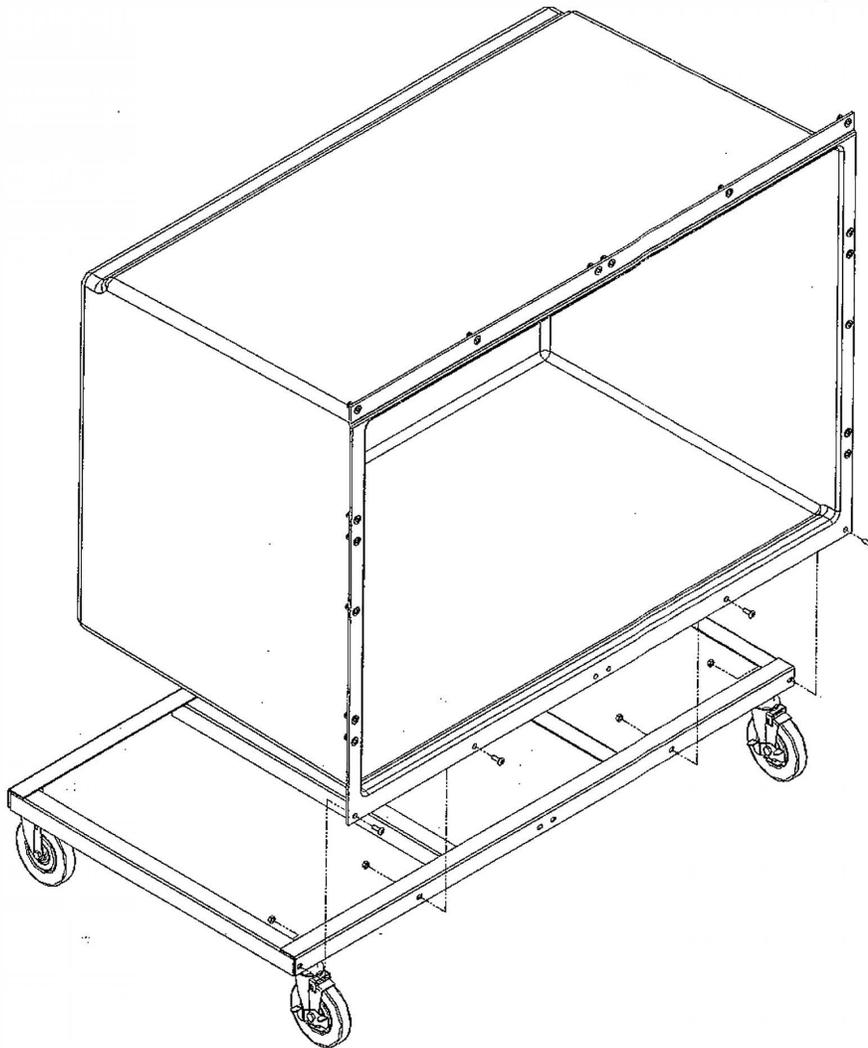
Figure 1

**ASSEMBLY STEPS: 48" Platform**

Place Platform (825.4800.00) on floor with castor tubes in upright position as shown in Figure 1.

Using a rubber mallet, insert casters without brakes (086.5003.10) in rear two castor tubes, and insert casters with brakes (086.5003.11) in front two castor tubes.

Flip 48" platform assembly over to upright position.



---

Figure 2

**ASSEMBLY STEPS:**

With 48" Platform assembly placed on floor in upright position, place one 48" Kennel (725.4836.XX) on platform assembly and line up holes on the bottom of kennel with slots in platform.

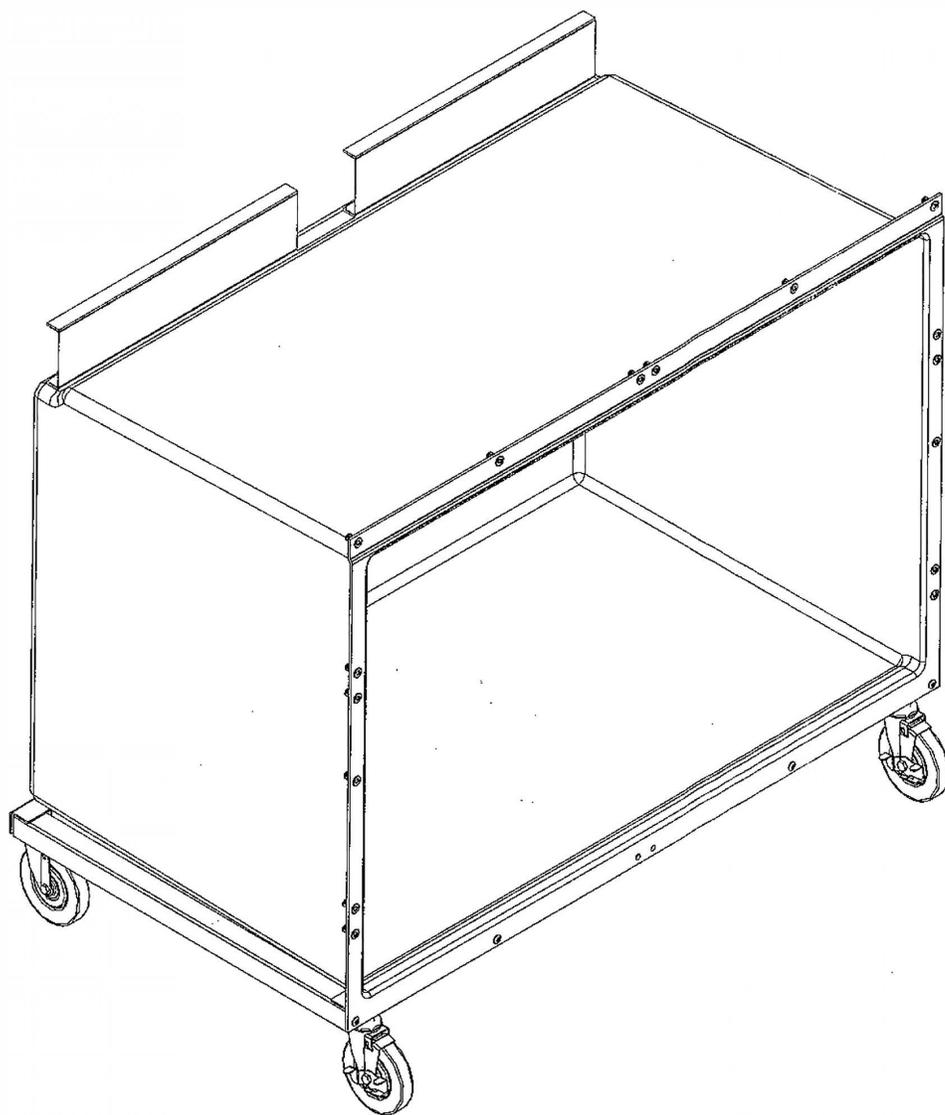
**NOTE:** Front of platform assembly must have casters with brakes (086.5003.11).

Insert screws (062.2507.05) into four holes indicated on the front side of kennel.

Place nuts (064.2500.01) onto the four screws.

**NOTE:** Center two holes are not to be used at this time.

Tighten screws (062.2507.05) and nuts (064.2500.01) with a #2 phillips screwdriver and a 7/16 open end wrench.



---

Figure 3

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. One back support required for each kennel to be placed on row above.

Wipe down area where back supports are to be located to ensure a clean surface.

Attach back supports (314.0539.01) by removing bottom protective cover of two-sided tape, and placing it on kennels as indicated in Figure 3.

**NOTE:** **DO NOT** remove top protective cover of two-sided tape at this time.

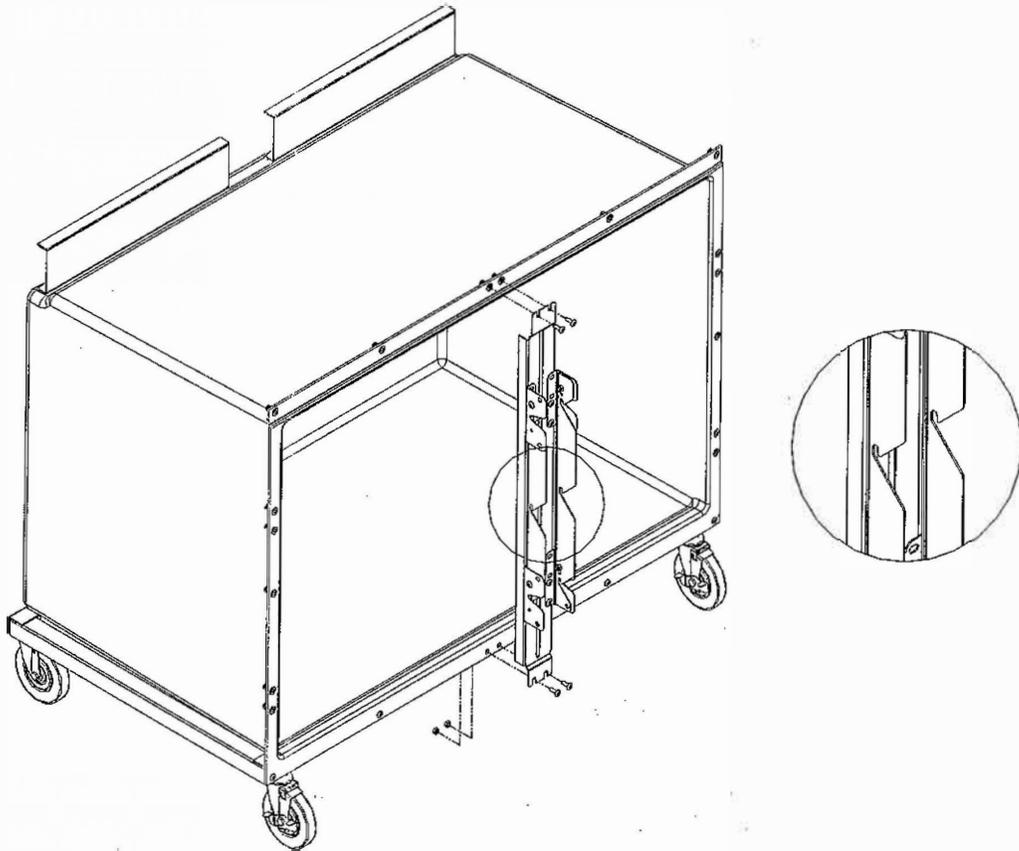


Figure 4

**ASSEMBLY STEPS:**

Insert two screws (062.2507.05) into bottom holes indicated in Figure 4.

Place two nuts (064.2500.01) onto the two screws. **DO NOT** tighten all the way.

Place the 33" latch bar assembly (725.0033.01) on the two screws as indicated.

**NOTE:** Direction of latch bar assembly must be attached as indicated or the latch will not operate properly. (SEE DETAIL)

Line up the top two end slots on the 33" latch bar assembly with the two holes on the top of the 48" kennel.

Insert the two screws (062.2507.05), **DO NOT** tighten all the way.

Tighten up the bottom two screws (062.2507.05) and nuts (064.2500.01) with a #2 phillips screwdriver and a 7/16 open end wrench.

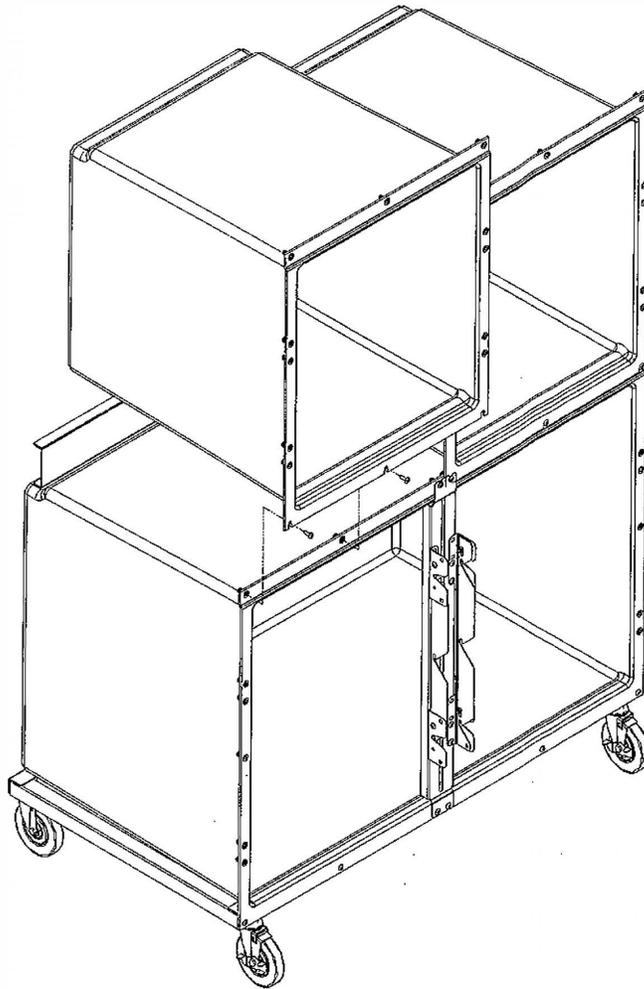


Figure 5

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. 3-Bank unit requires 2 sets at this time.

1. Place two screws (062.2507.05) in the holes indicated in Figure 5. **DO NOT** tighten all the way.
2. Place 24" kennel (725.2430.XX) on assembly and line up slots on bottom of kennel with the screws.
3. Tighten screws (062.2507.05) with a #2 phillips screwdriver.

Repeat steps 1-3 for other side.

Line up sides of kennels, making sure cages do not overlap and are flush in the front.

Lift back of each 24" kennel and remove the top protective cover of two-sided tape and lower kennel.

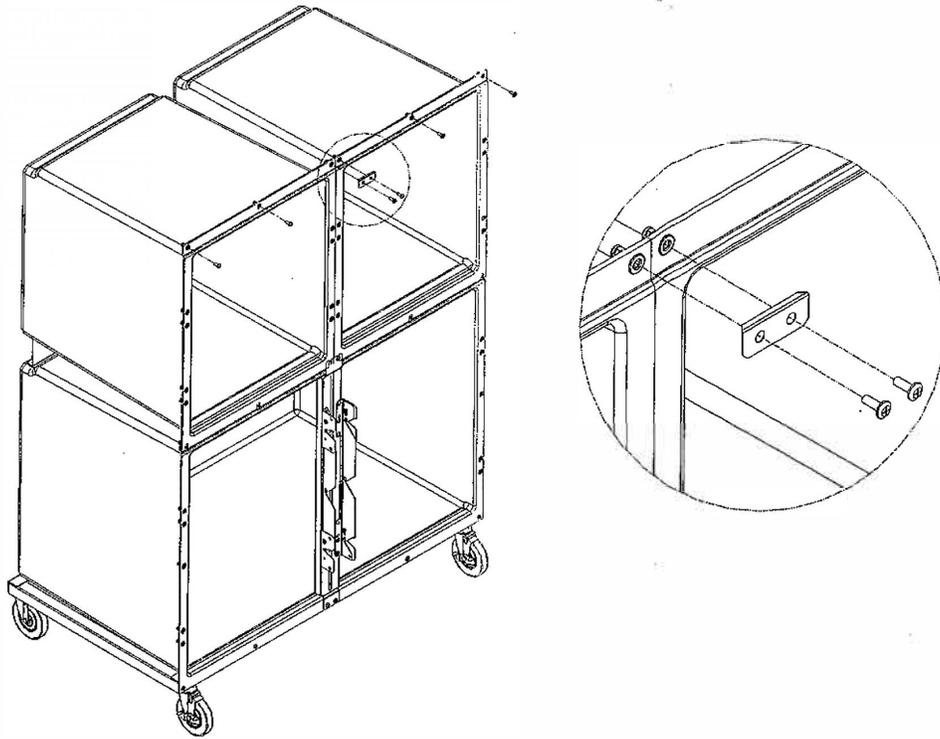


Figure 6

**ASSEMBLY STEPS:**

Line up kennels and place top cage lock (300.0532.02) with two screws (062.2507.05) as shown in Figure 6, tighten.

Place four screws (062.2507.05) in the four holes as indicated.

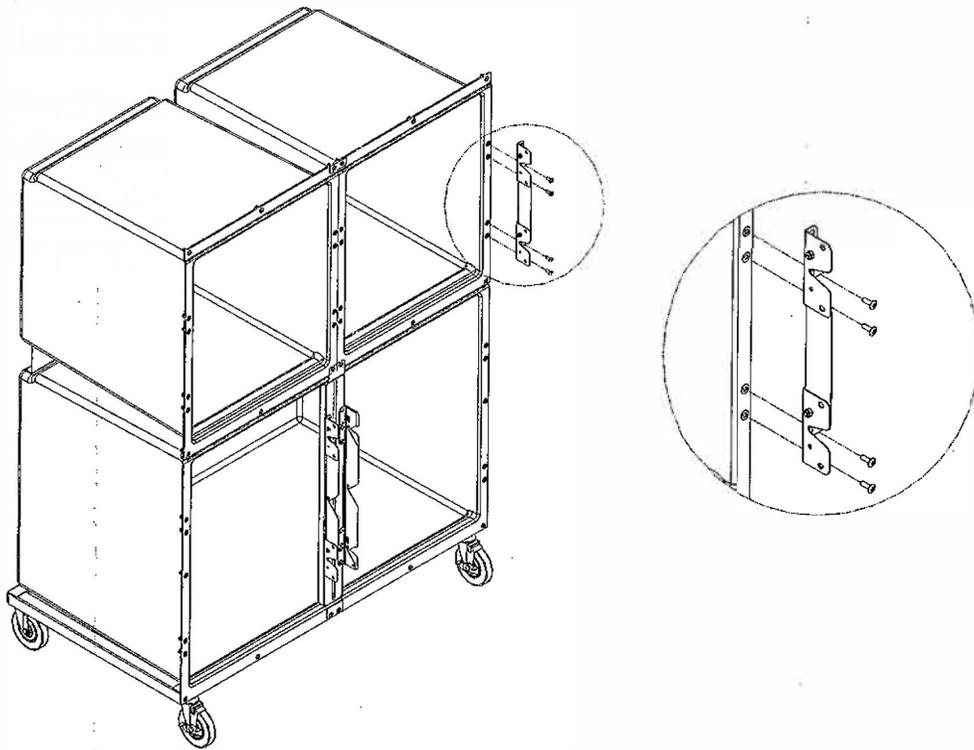


Figure 7

**ASSEMBLY STEPS:**

Place 24" latch bar assembly (725.0024.01) with four screws (062.2507.05) as shown in Figure 7, and tighten. Screws should be through two lower slots on both latch retainers.

**NOTE:** Latch bar assembly must be installed in this position for a right hand door.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

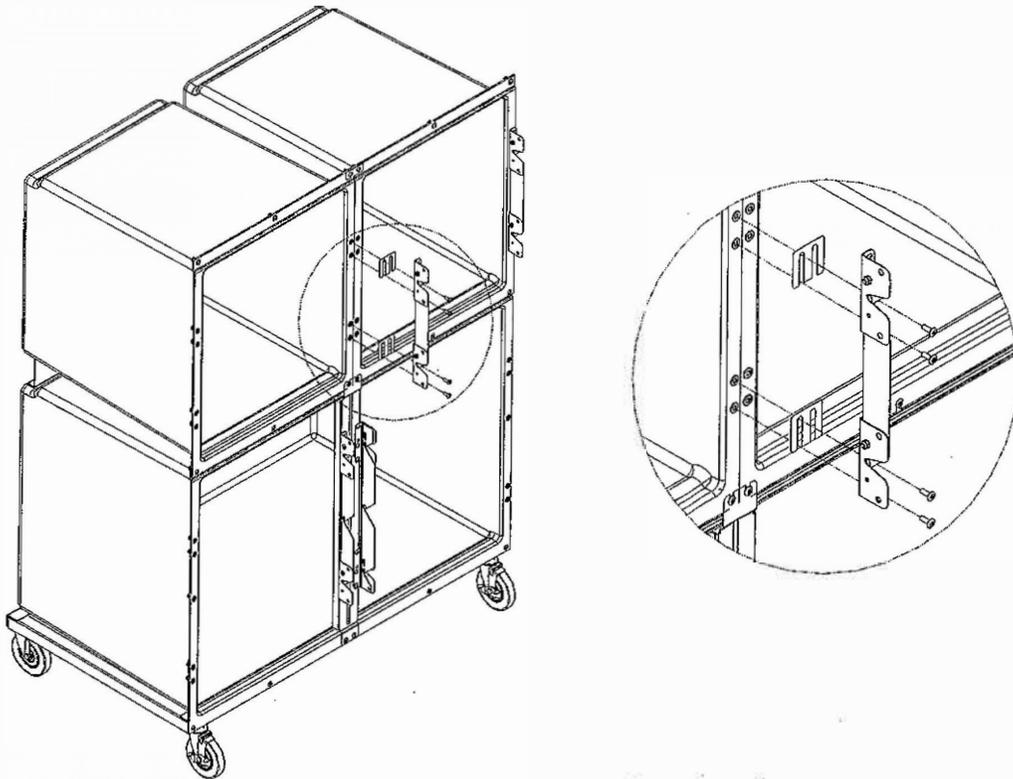


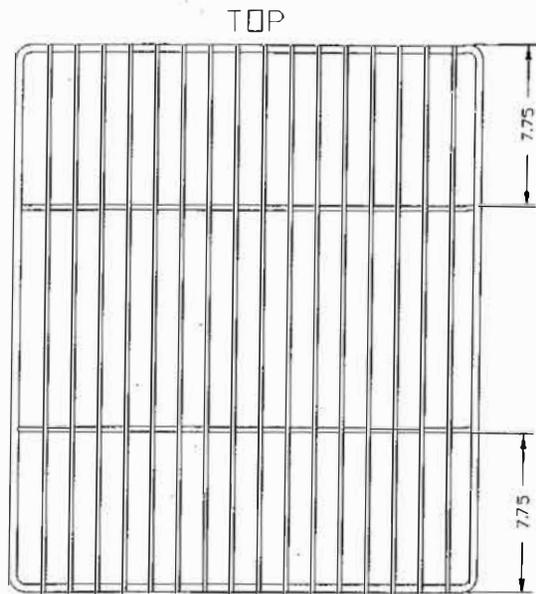
Figure 8

**ASSEMBLY STEPS:**

Place 24" latch bar assembly (725.0024.01) with four screws (062.2507.05) and two cage locks (300.0532.01) as shown in Figure 8, and tighten. Screws should be through two lower slots on both latch retainers.

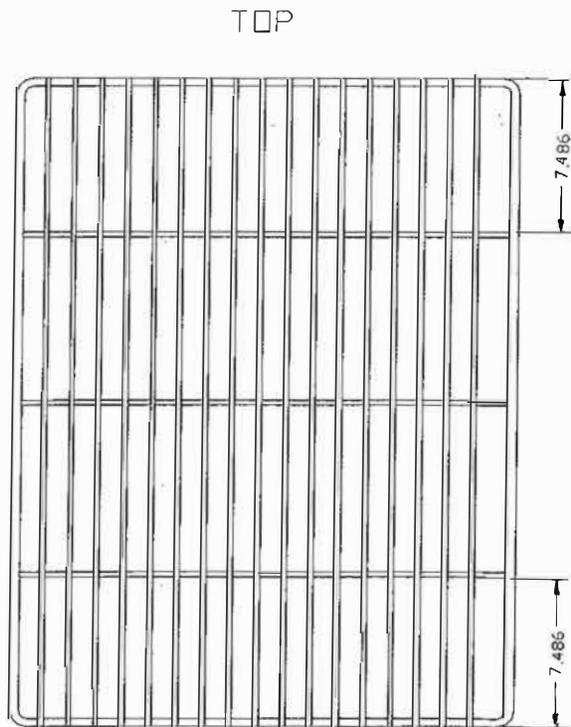
**NOTE:** Latch bar assembly must be installed in this position for a right hand door.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.



---

Figure 9: 24" Door in Upright Position



---

Figure 10: 33" Door in Upright position

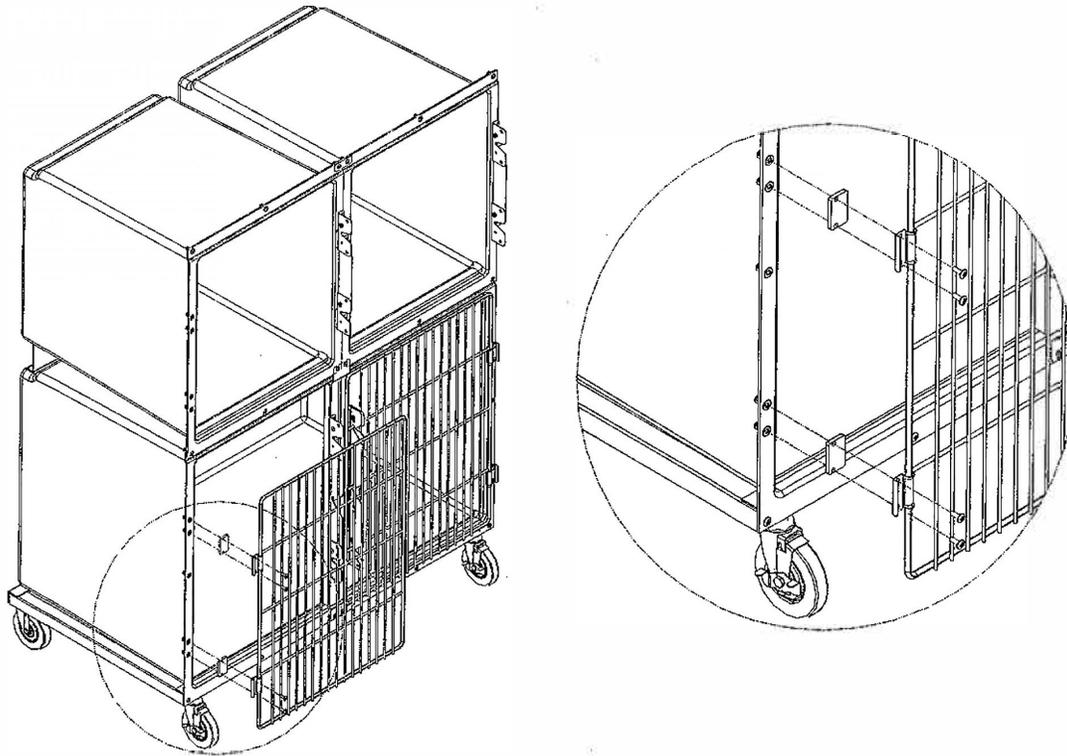


Figure 11

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each door assembly.

Assemble as shown

1. Place RH door (725.2231.15) on kennel in upright position (see Figure 10, page 12), with vertical bars on the outside. Run horizontal bars through 33" latch bar assembly.

**NOTE:** Check door before installing. If door is not installed with dimensions as shown it will not operate properly.

2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges. (SEE DETAIL)
4. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time.

More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.

Repeat steps 1-4 for other side.

Assembly of other side is opposite.

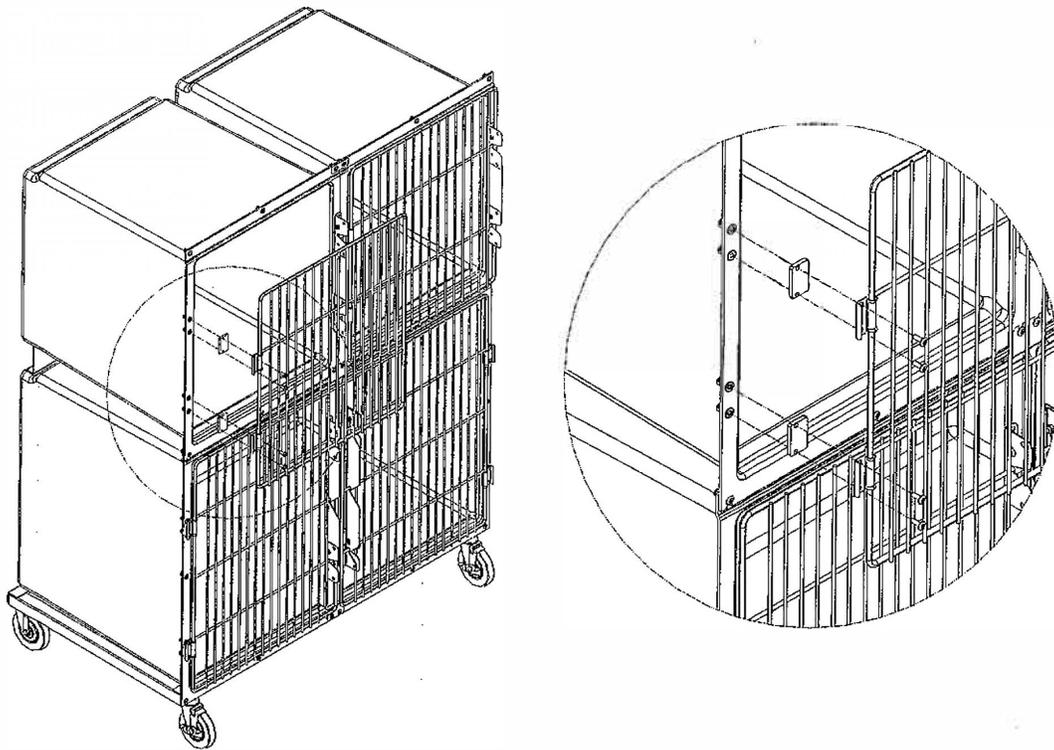


Figure 12

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each door assembly.

Assemble as shown

1. Place door (**725.2326.15**) on kennel in upright position (see Figure 9, page 12), with vertical bars on the outside. Run horizontal bars through 24" latch bar assembly.

**NOTE:** Check door before installing. If door is not installed with dimensions as shown it will not operate properly.

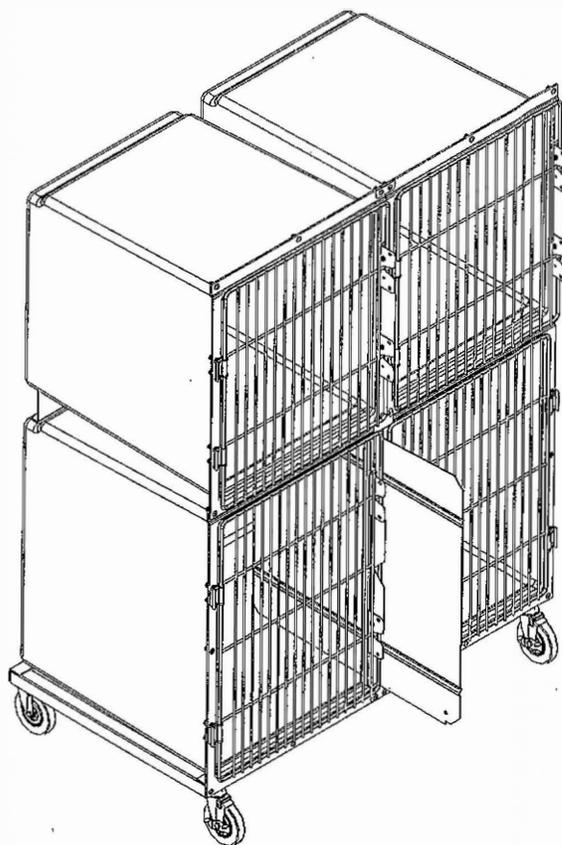
2. Insert screws (**062.2507.05**), hinges (**320.0175.00**), and spacers (**181.0021.00**) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges.
5. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time.

More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.

Repeat steps 1-4 for other locations.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.



---

Figure 13

**ASSEMBLY STEPS:**

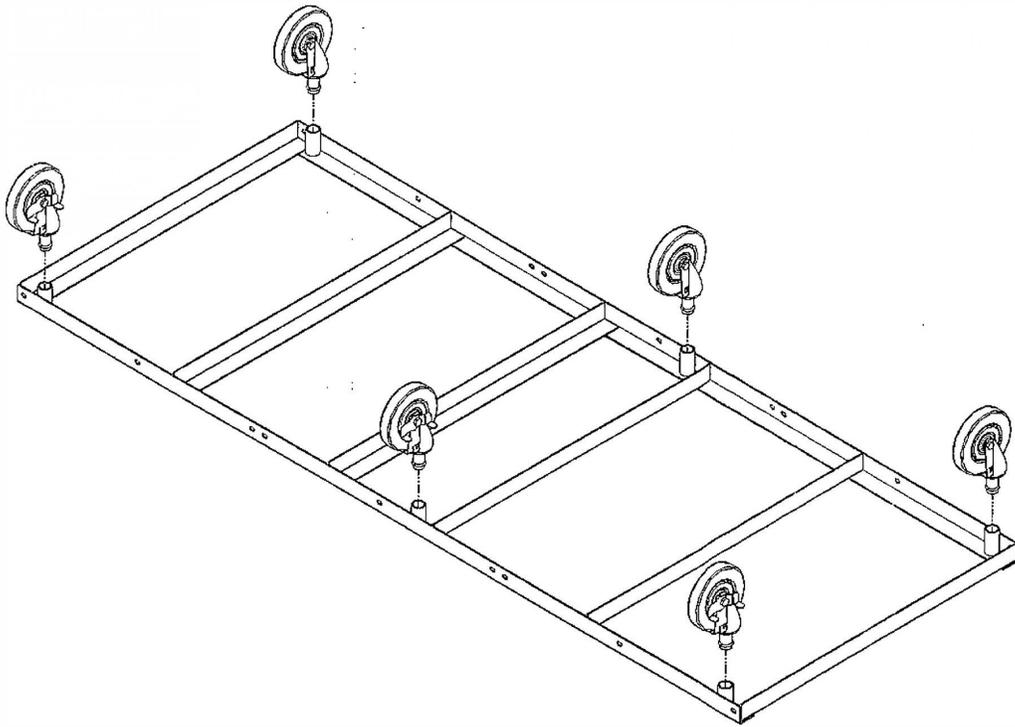
Place divider (314.0535.01) into slot on 33" latch bar assembly as indicated in Figure 13.

Slide divider in and line it up with back supports located in the back of 48" kennel.

Assembly of 3-Bank unit option in now complete.

To remove, lift up on divider and slide out.

**This page left blank intentionally.**



FRONT

---

Figure 14

**ASSEMBLY STEPS: 72" Platform**

Place Platform (825.7200.00) on floor with caster tubes in upright position as shown in Figure 14.

Using a rubber mallet, insert casters without brakes (086.5003.10) in rear three caster tubes, and insert casters with brakes (086.5003.11) in front three caster tubes.

Flip 72" platform assembly over to upright position.

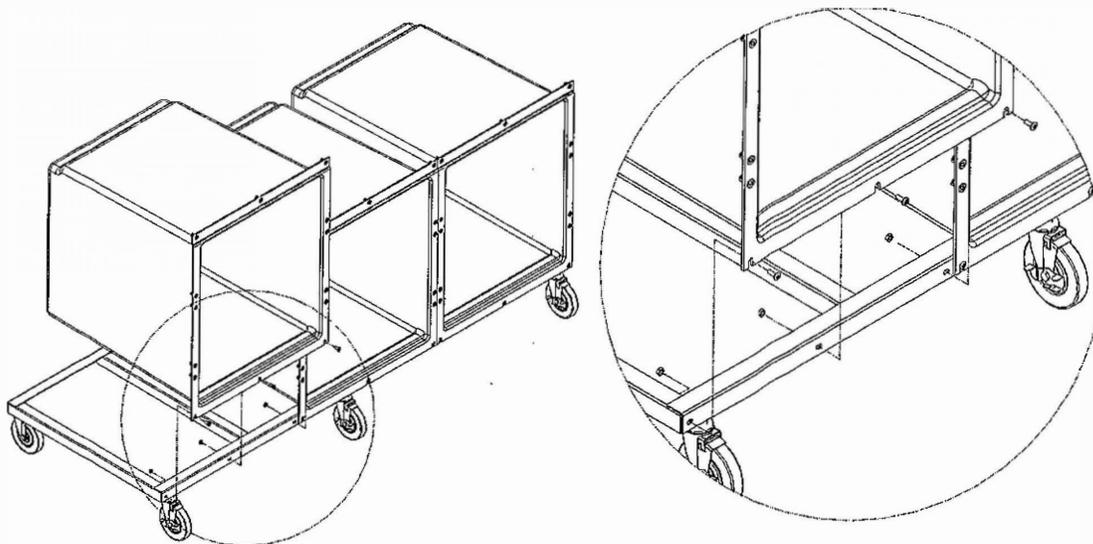


Figure 15

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. 4-Bank unit requires 2 sets at this time, and 6-Bank unit requires 3 sets at this time.

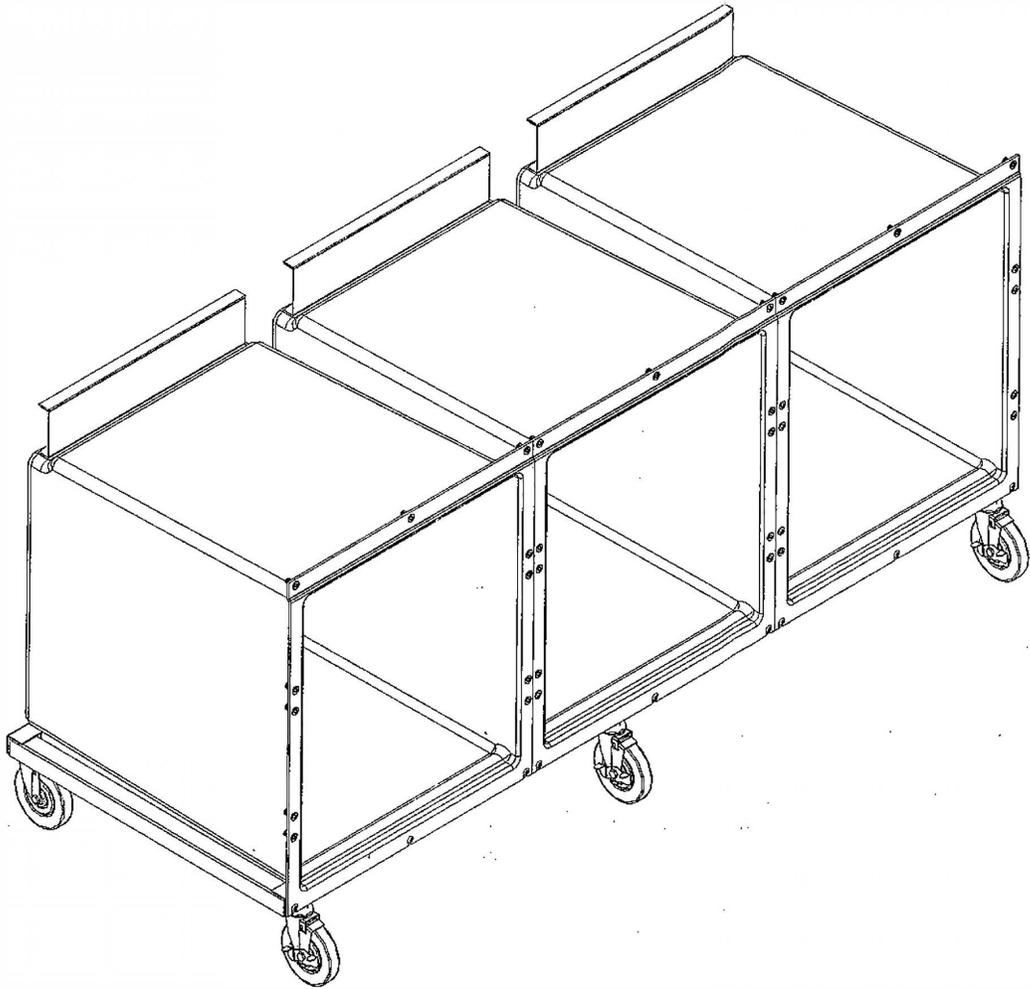
1. Beginning on left or right side of platform, place one 24" kennel (725.2430.XX) on platform assembly and line up holes on the bottom of kennel with slots in platform as indicated in Figure 15.

**NOTE:** Front of platform assembly must have casters with brakes (086.5003.11).

2. Insert screws (062.2507.05) into three holes indicated on the front side of kennel.
3. Place nuts (064.2500.01) onto the three screws.

Repeat steps 1-3 until all kennels are in place on platform (**DO NOT** start upper row of kennels). Line up sides of kennels, making sure cages do not overlap and are flush in the front.

Tighten screws (062.2507.05) and nuts (064.2500.01) with a #2 phillips screwdriver and a 7/16 open end wrench.



---

Figure 16

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. One back support required for each kennel to be placed on row above.

Attach back supports (314.0539.01) by removing bottom protective cover of two-sided tape, and placing it on kennels as indicated in appropriate Figure shown.

**NOTE:** **DO NOT** remove top protective cover of two-sided tape at this time.

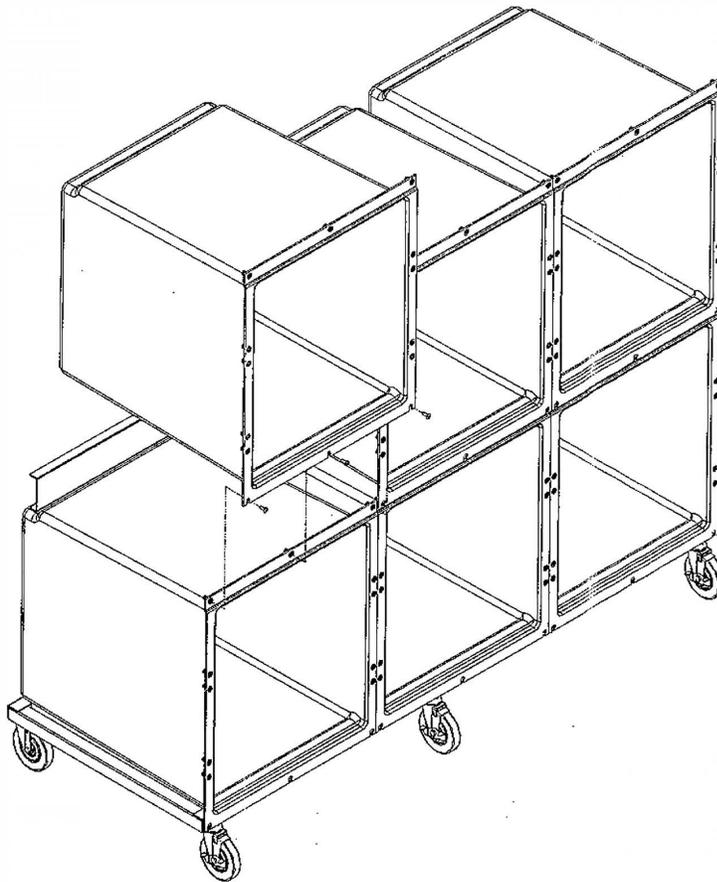


Figure 17

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. 6-Bank unit requires 3 sets at this time, and 4-Bank unit requires 2 sets at this time.

1. Place three screws (062.2507.05) in the holes indicated in Figure 17. **DO NOT** tighten all the way.
2. Place 24" kennel (725.2430.XX) on assembly and line up slots on bottom of kennel with the screws.
3. Tighten screws (062.2507.05) with a #2 phillips screwdriver.

Repeat steps 1-3 for other kennel locations.

Line up sides of kennels, making sure cages do not overlap and are flush in the front.

Lift back of each 24" kennel and remove the top protective cover of two-sided tape and lower kennel.

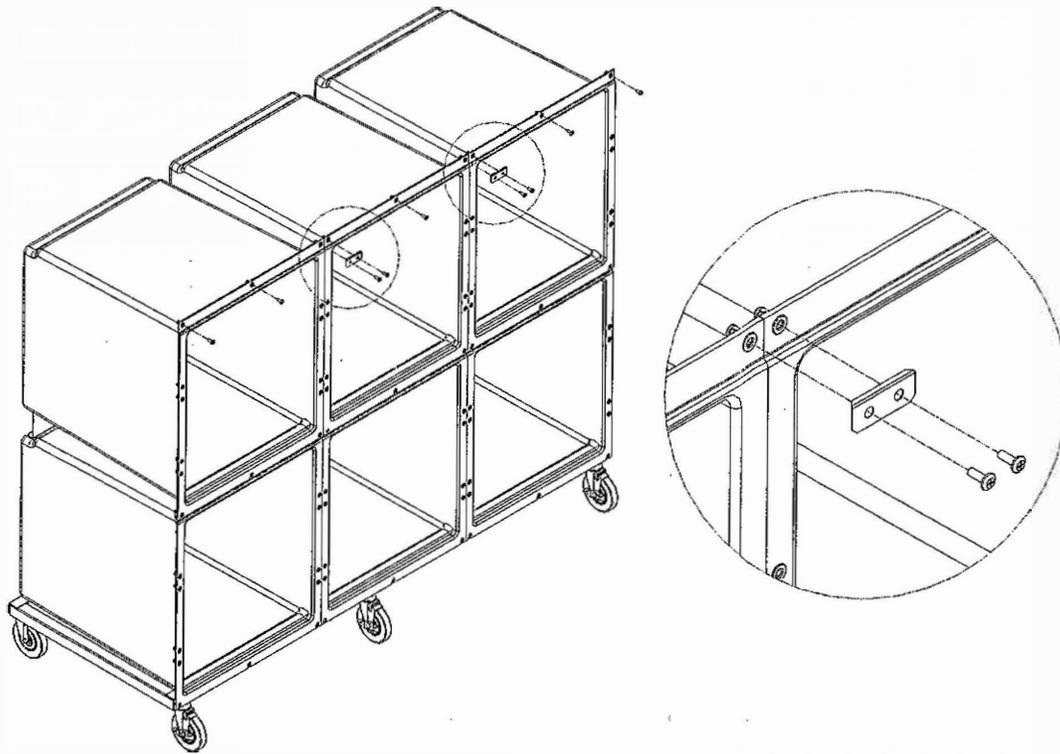


Figure 18

**ASSEMBLY STEPS:**

Line up kennels and place top cage lock (300.0532.02) with two screws (062.2507.05) as shown in Figure 18, tighten.

Repeat for other location.

Place five screws (062.2507.05) in the five holes as indicated.

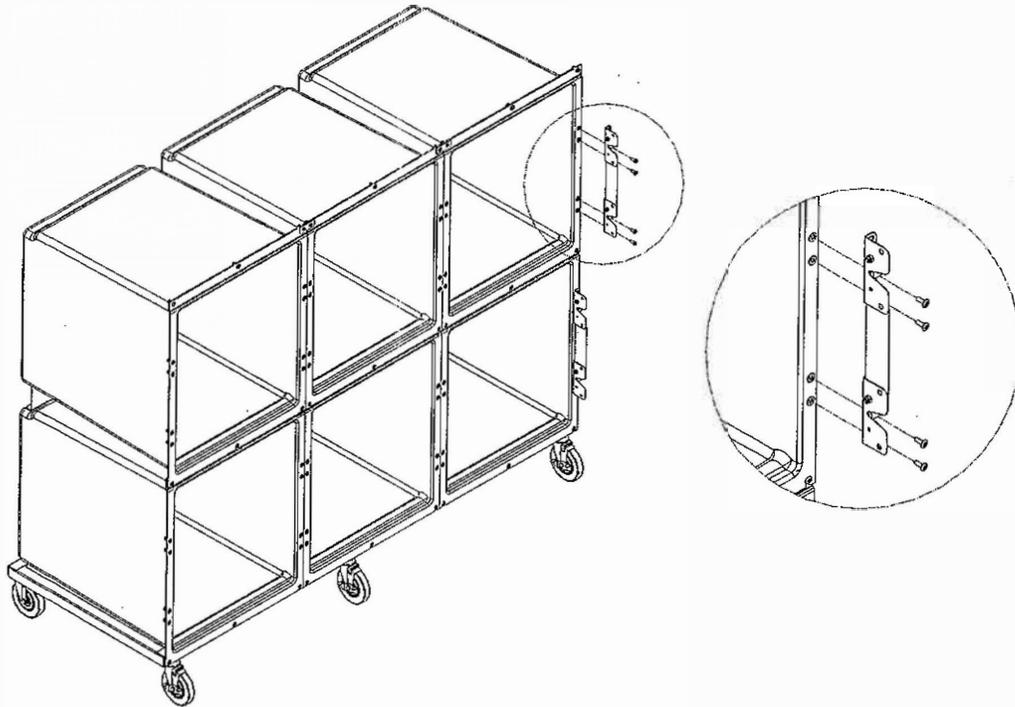


Figure 19

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. Each 4 and 6-Bank unit requires 2 sets at this time.

Place 24" latch bar assembly (725.0024.01) with four screws (062.2507.05) as shown in Figure 19, and tighten. Screws should be through two lower slots on both latch retainers.

Repeat for other location indicated.

**NOTE:** Latch bar assembly must be installed in this position for a right hand door.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

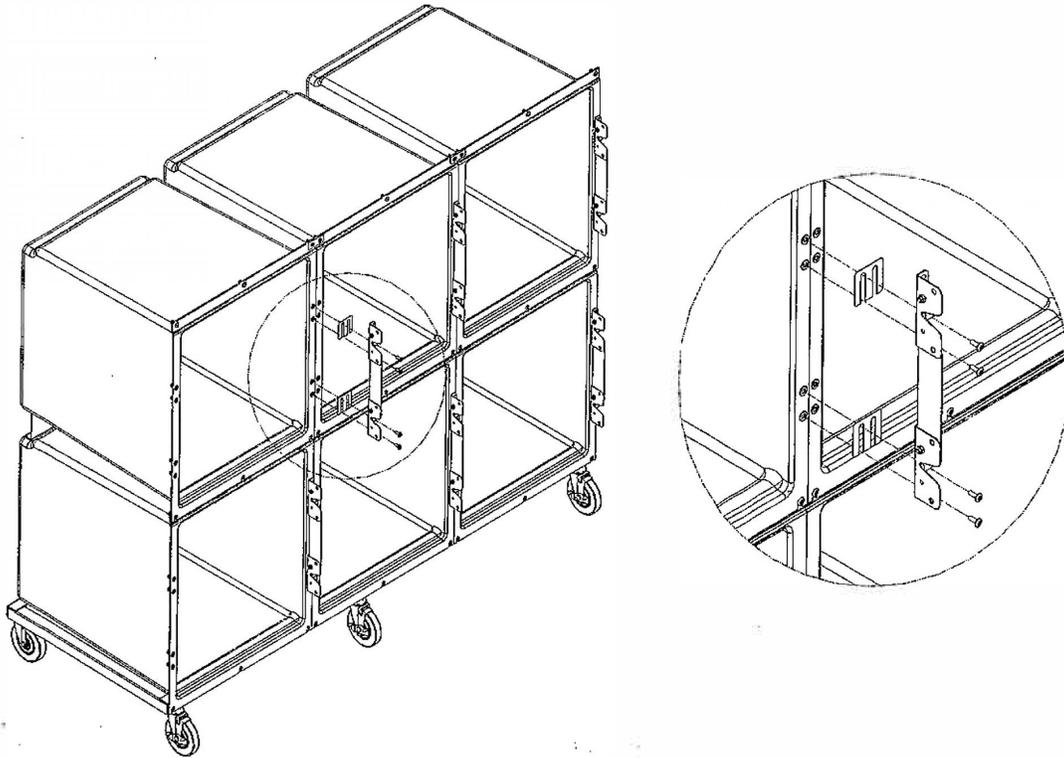


Figure 20

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. 6-Bank unit requires 4 sets at this time, and 4-Bank unit requires 2 sets at this time.

Place 24" latch bar assembly (725.0024.01) with four screws (062.2507.05) and two cage locks (300.0532.01) as shown in Figure 20, and tighten. Screws should be through two lower slots on both latch retainers.

**NOTE:** Latch bar assembly must be installed in this position for a right hand door.

Repeat for other locations indicated.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

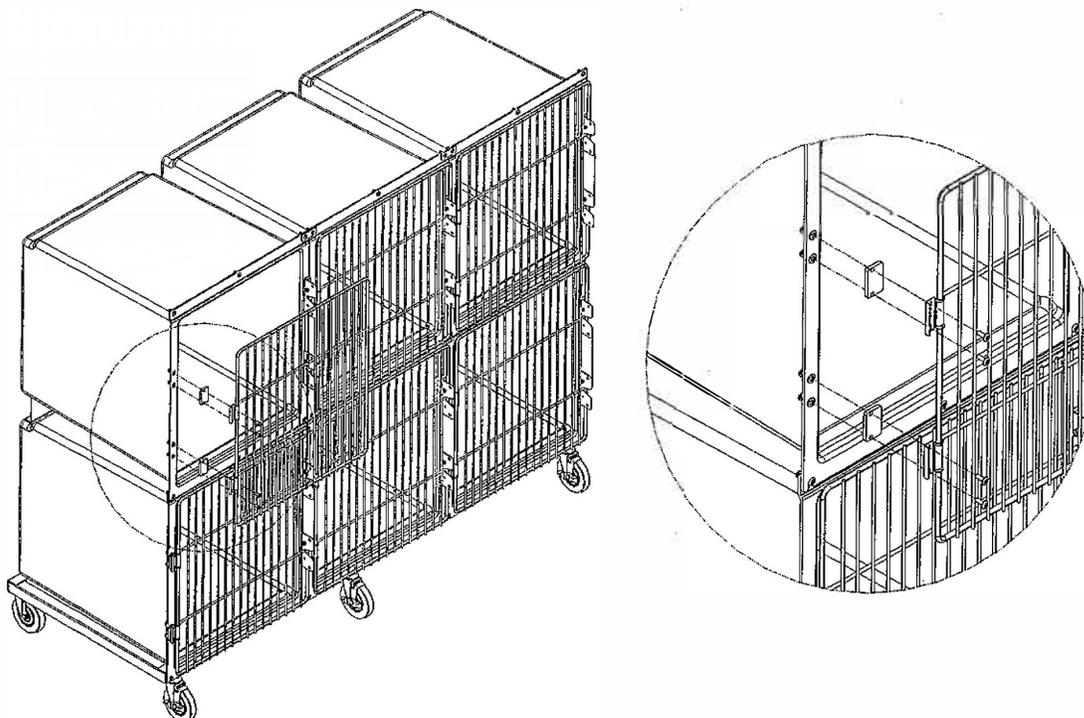


Figure 21

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each door assembly.

Assemble as shown

1. Place door (725.2326.15) on kennel in upright position (see Figure 9, page 12), with vertical bars on the outside. Run horizontal bars through 24" latch bar assembly.

**NOTE:** Check door before installing. If door is not installed with dimensions as shown it will not operate properly.

2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges.
6. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time.

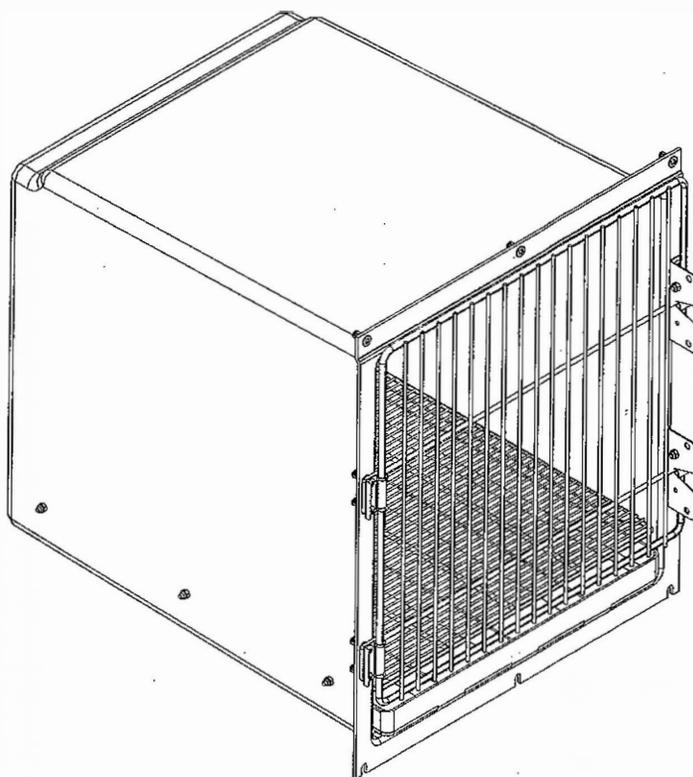
More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.

Repeat steps 1-4 for other locations.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

# Assembly Instructions for 24" Plastic Kennel w/ Pan



**PARTS IDENTIFICATION**

These are parts referred to in this section of the manual.



**062.2507.05**



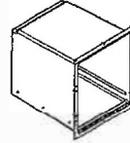
**181.0021.00**



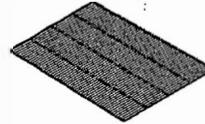
**320.0175.00**



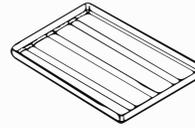
**725.2323.15**



**725.2430.1X**



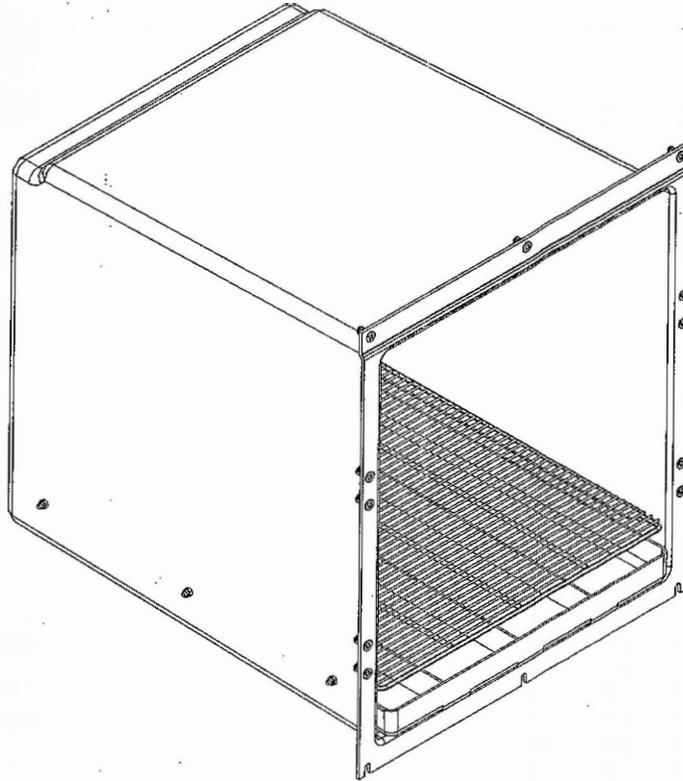
**725.2128.00**



**181.0018.00**



**725.0024.01**



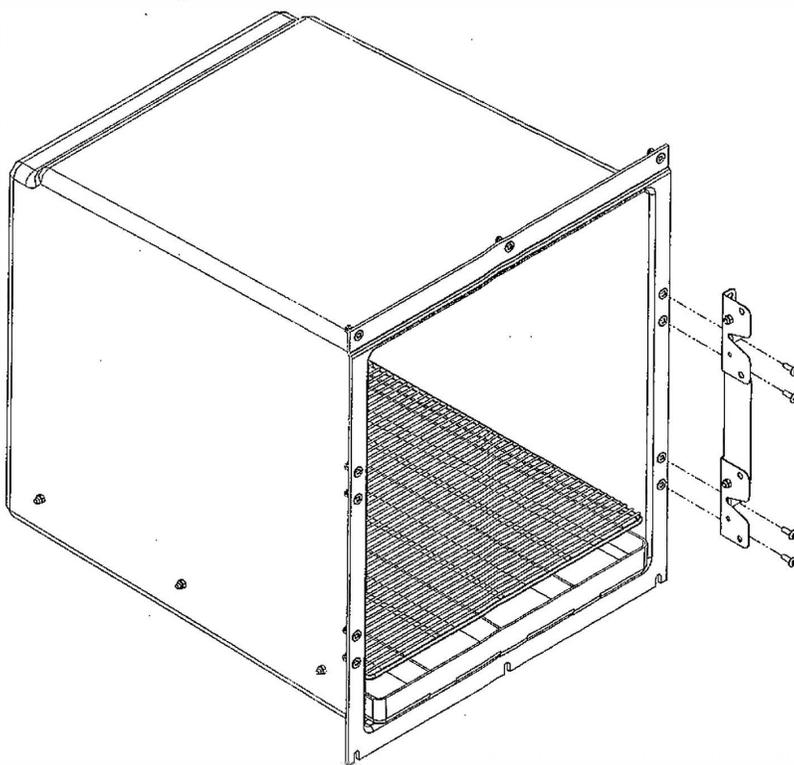
---

Figure 22

**ASSEMBLY STEPS:**

Insert floor (725.2128.00) and pan (181.0018.00) in one 24" plastic kennel (725.2430.1X) as indicated in Figure 22.

**NOTE:** This section of this manual shows the steps to assemble a 24" Plastic Kennel with Pan option. It is good for one 24" kennel only. If more than one kennel is being assembled with this option, repeat all these steps in this section of the manual.



---

Figure 23

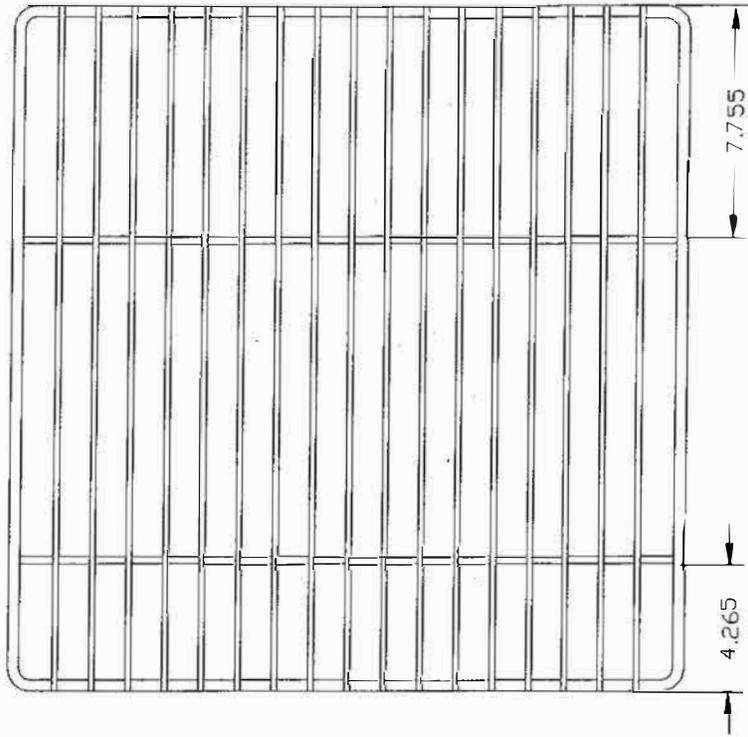
**ASSEMBLY STEPS:**

Place 24" latch bar assembly (725.0024.01) with four screws (062.2507.05) as shown in Figure 23, and tighten. Screws should be through two lower slots on both latch retainers.

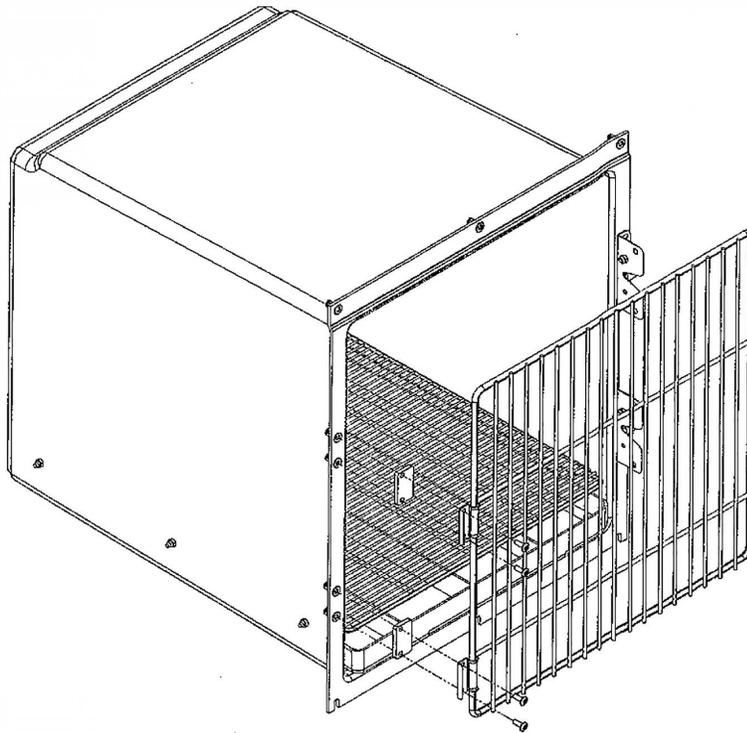
**NOTE:** Latch bar assembly must be installed in this position for right hand door.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

TOP



**Figure 24: 24" Door w/Pan in Upright Position**



---

Figure 25

**ASSEMBLY STEPS:**

Assemble as shown.

1. Place Door (725.2323.15) on kennel in upright position (see Figure 24, page 29), with vertical bars on the outside. Run horizontal bars through 24" latch bar assembly.

**NOTE:** Check Door before installing. If door is not installed with dimensions as shown it will not operate properly.

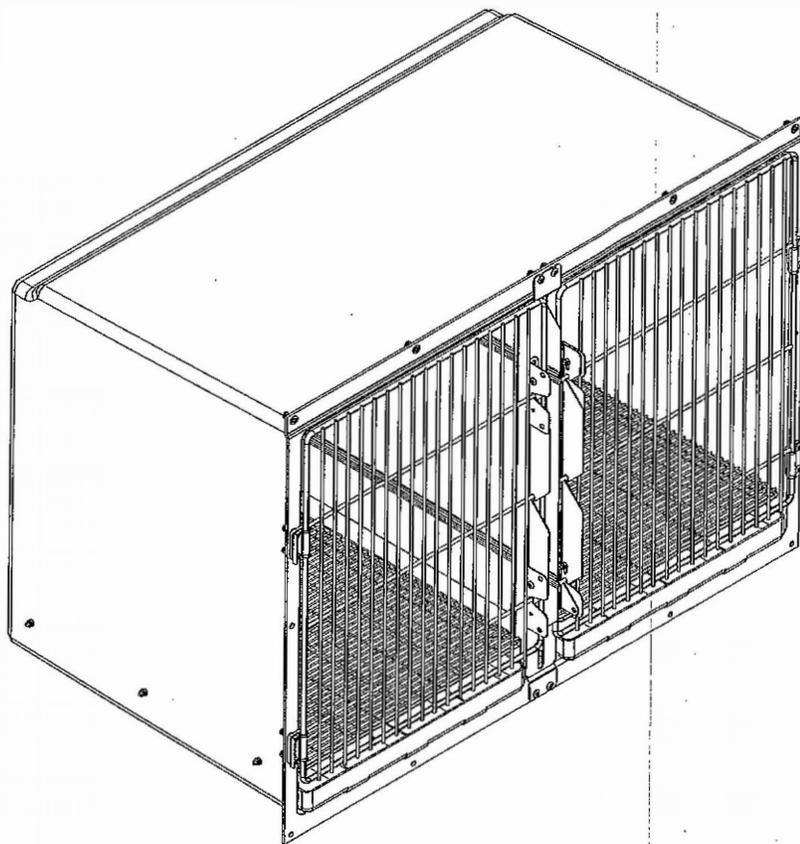
2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges.
4. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time. More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.

Repeat steps 1-4 for other locations.

For left hand assembly, see section labeled Left Hand Door Assembly on page 41.

# Assembly Instructions for 48" Plastic Kennel w/ Pan



**PARTS IDENTIFICATION**

These are parts referred to in this section of the manual.



**062.2507.05**



**062.2505.01**



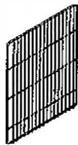
**064.2500.02**



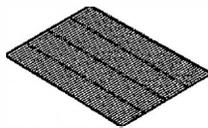
**181.0021.00**



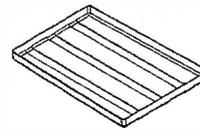
**320.0175.00**



**725.2228.15**



**725.2128.00**



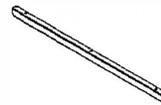
**181.0018.00**



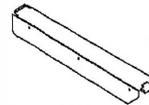
**725.0024.01**



**314.0537.01**

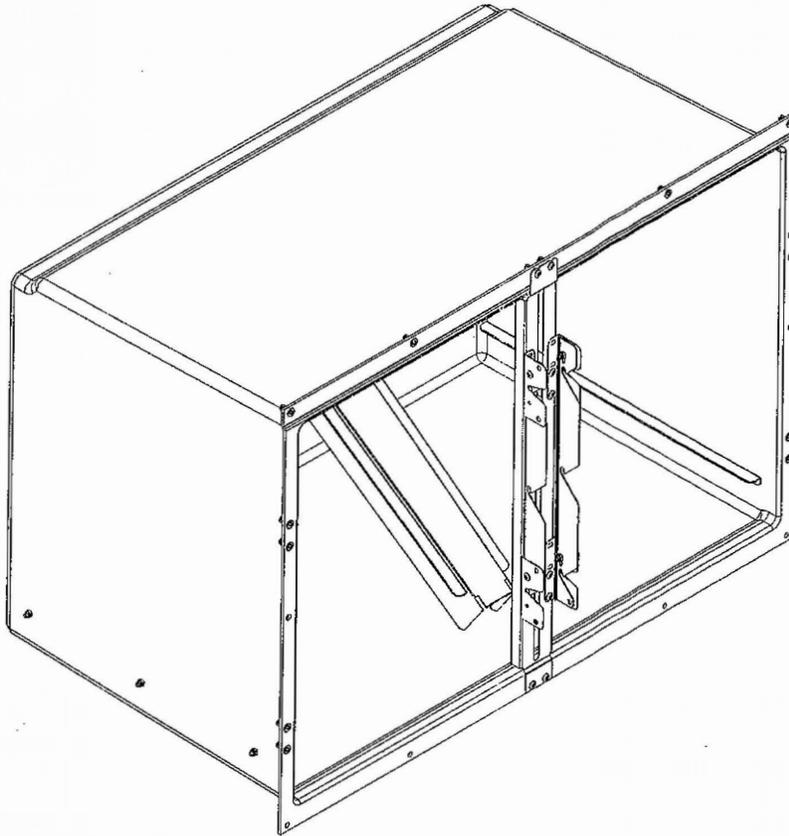


**300.0732.00**



**300.0733.00**



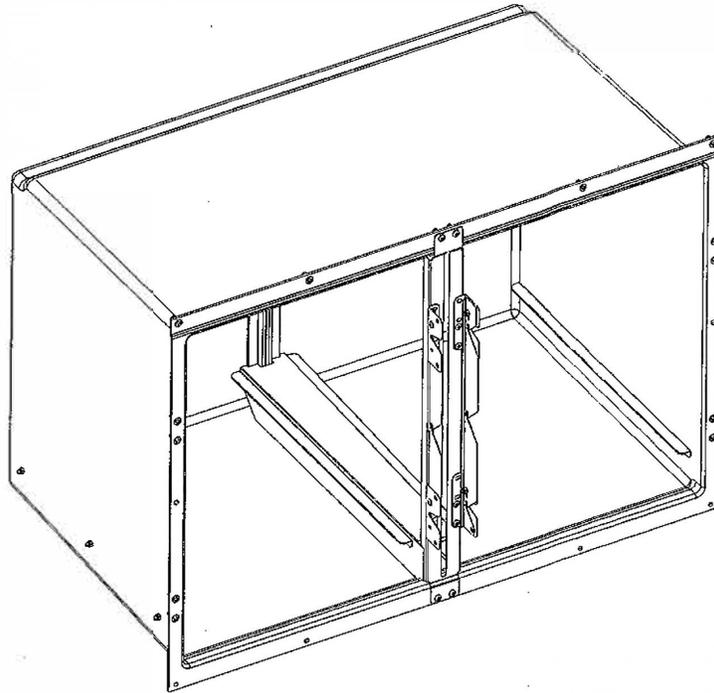


---

Figure 27

**ASSEMBLY STEPS:**

Insert floor spacer assembly as shown in Figure 27, and see next step.



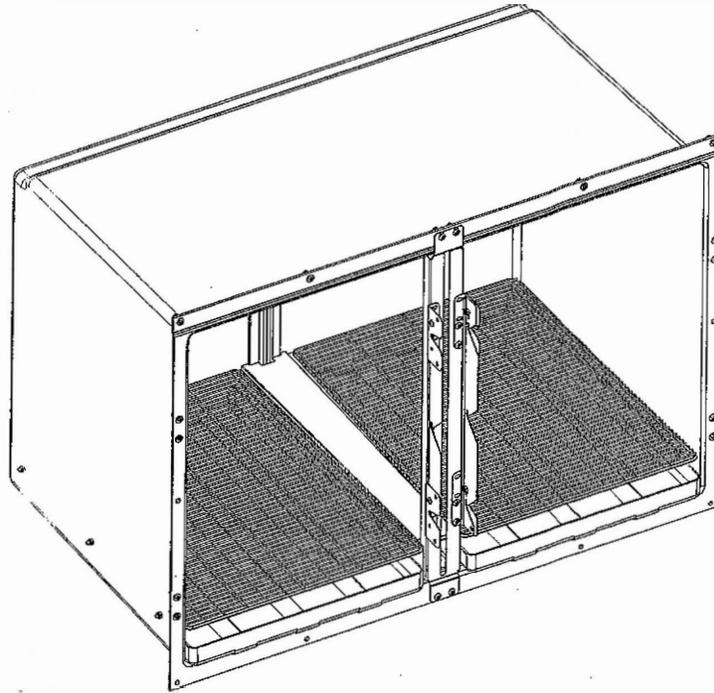
---

Figure 28

**ASSEMBLY STEPS:**

Line up two slots in floor spacer assembly with center post assembly.

Lower back of floor spacer assembly and line up with back divider support as indicated in Figure 28.



---

Figure 29

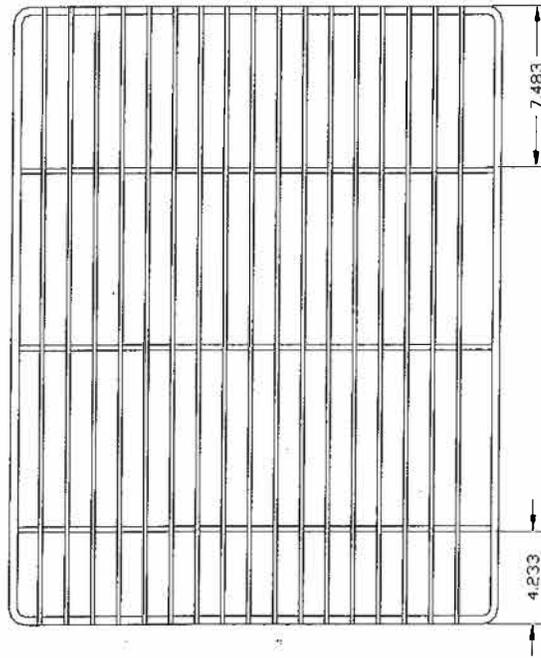
**ASSEMBLY STEPS:**

Insert floor (725.2128.00) and pan (181.0018.00) in one 48" plastic kennel (725.4836.1X) as indicated in Figure 28.

Repeat for other side.

**NOTE:** This section of this manual shows the steps to assemble a 48" Plastic Kennel with Pan option. It is good for one 48" kennel only. If more than one kennel is being assembled with this option, repeat all these steps in this section of the manual.

TOP



---

Figure 30: 48" Doors w/Pan Option in Upright Position

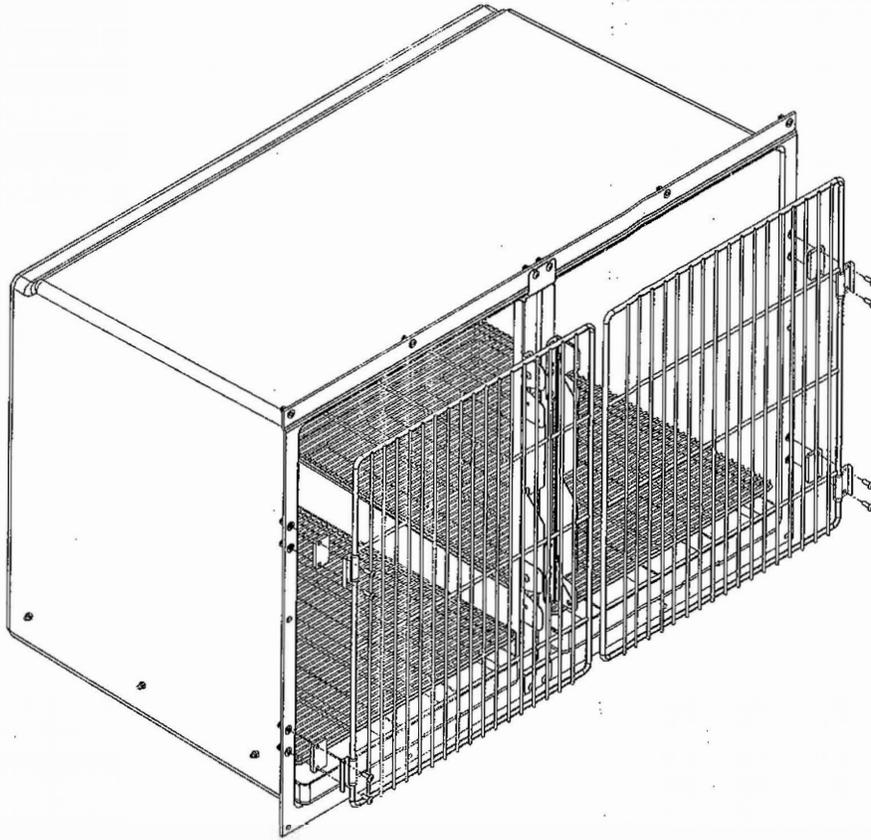


Figure 31

**ASSEMBLY STEPS:**

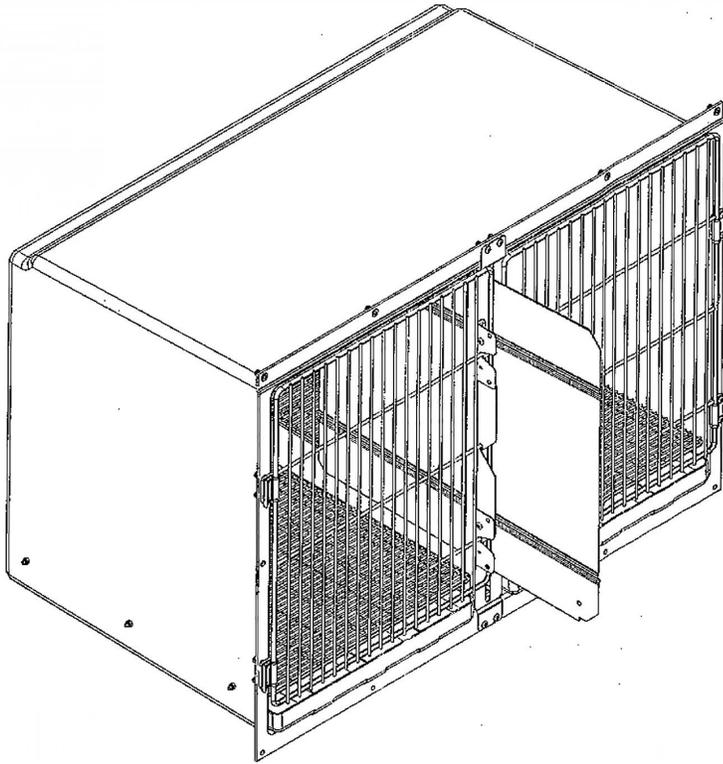
Assemble as shown.

1. Place Doors (725.2228.15) on kennel in upright position (see Figure 30, page 37), with vertical bars on the outside. Run horizontal bars through 33" latch bar assembly.

**NOTE:** Check Doors before installing. If door is not installed with dimensions as shown it will not operate properly.

2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges.
4. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time. More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.



---

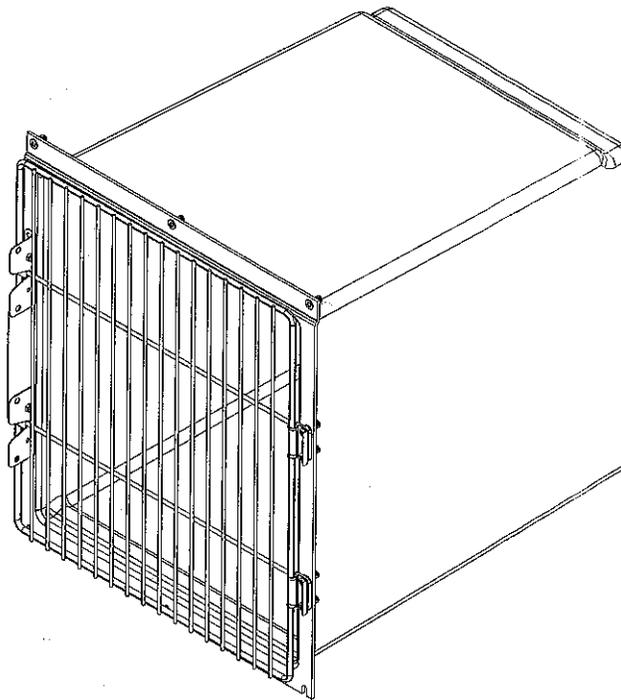
Figure 32

**ASSEMBLY STEPS:**

Insert divider as shown.

**This page left blank intentionally.**

# Assembly Instructions for Left Hand Door Conversion



## PARTS IDENTIFICATION

These are parts referred to in this section of this manual.



**062.2507.05**



**062.2505.01**



**064.2500.02**



**322.0531.02**



**320.0502.01**



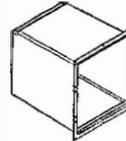
**181.0021.00**



**320.0175.00**



**725.2326.15**



**725.2430.XX**



**725.0024.01**



**Converted Left Hand Door Latch**



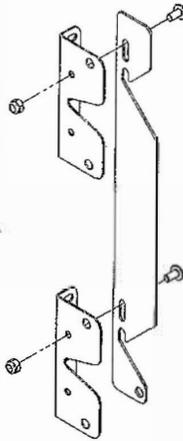
---

Figure 33

**ASSEMBLY STEPS:**

To make a left hand door out of the existing unassembled parts, acquire the 24" latch bar assembly (725.0024.01) as shown in Figure 33.

**NOTE:** This section of this manual shows the steps to convert a right hand door to a left handed door. It is good for one door conversion only. If more than one door is being converted, repeat all these steps in this section for each door.



---

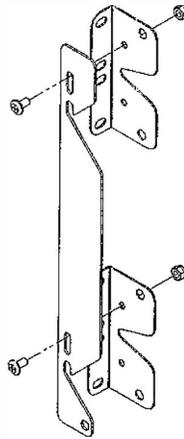
Figure 34

**ASSEMBLY STEPS:**

Using a #2 phillips screwdriver and a 7/16 open end wrench, remove each screws (064.2505.01) and nuts (064.2500.02) as shown in Figure 34.

Assembly should come apart as illustrated.

**DO NOT** lose any of these parts.



---

Figure 35

**ASSEMBLY STEPS:**

To convert existing parts to a left handed assembly, arrange the parts as indicated in Figure 35.

Place the 24" latch bar (322.0531.02) on the two latch retainers (320.0502.01). Then insert one screw (062.2505.01) through each and fasten one nut (064.2500.02). Repeat for lower latch retainer attachment.

**NOTE:** 24" latch bar must be positioned as indicated or assembly will not work.

Make sure latch bar slides freely on latch retainers.



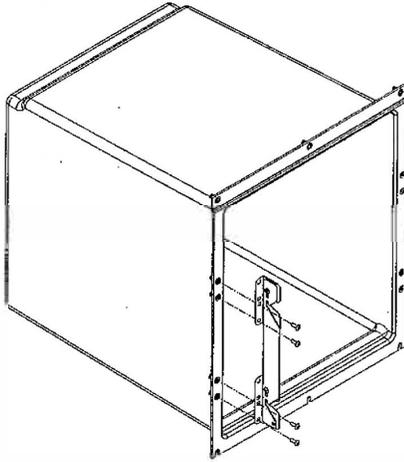
---

Figure 36

**ASSEMBLY STEPS:**

Left hand door latch assembly is now complete.

Make sure assembly looks like assembly indicated in Figure 36.



---

Figure 37

**ASSEMBLY STEPS:**

Attach converted 24" left hand door latch assembly with four screws (062.2507.05) as shown in Figure 37, and tighten.

**NOTE:** Latch bar assembly must be installed in this position for a left hand door.

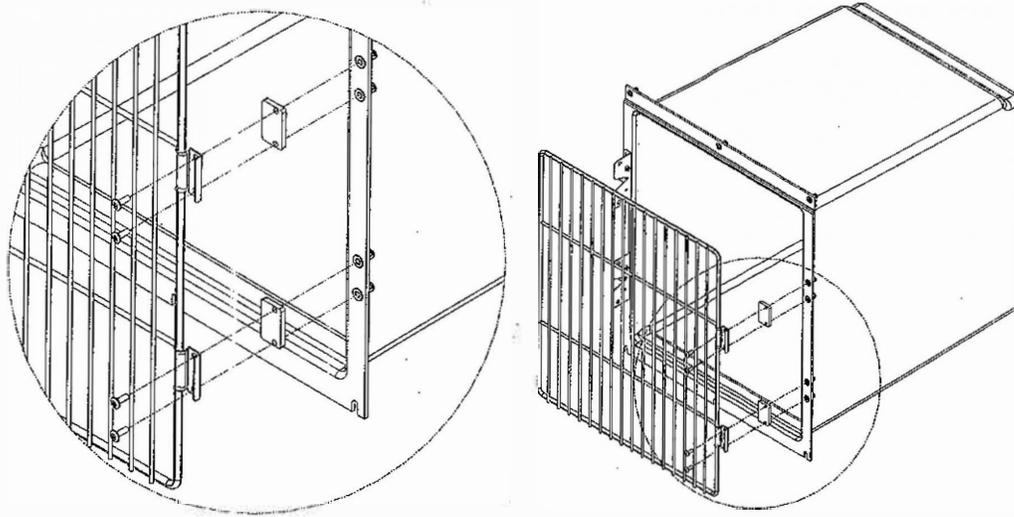


Figure 38

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each door assembly.

Assemble as shown

1. Place door (725.2326.15) on kennel in upright position (see Figure 9, page 12), with vertical bars on the outside. Run horizontal bars through 24" latch bar assembly.

**NOTE:** Check door before installing. If door is not installed with dimensions as shown it will not operate properly.

2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges.
7. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time.

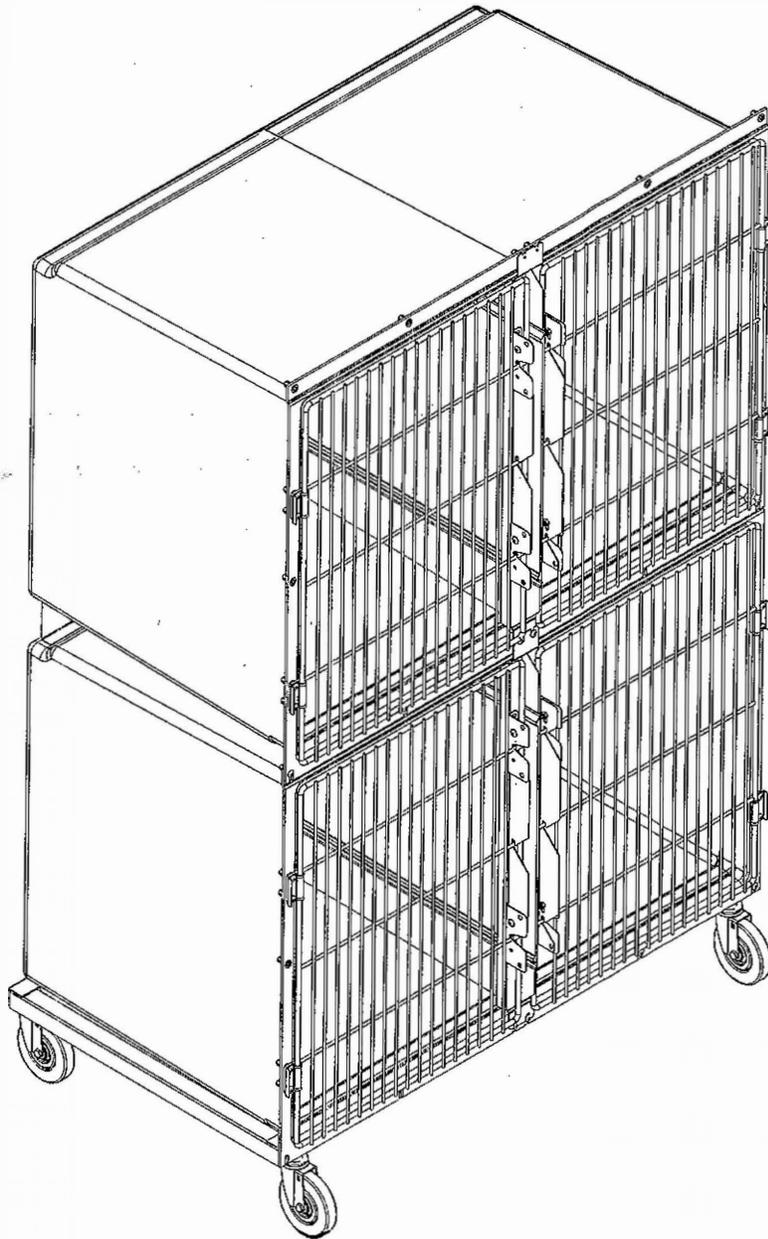
More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be install in this position.

Assembly for left hand door is now complete.

Repeat assembly process for each conversion needed.

# Assembly Instructions for (2) 48X36 KENNELS



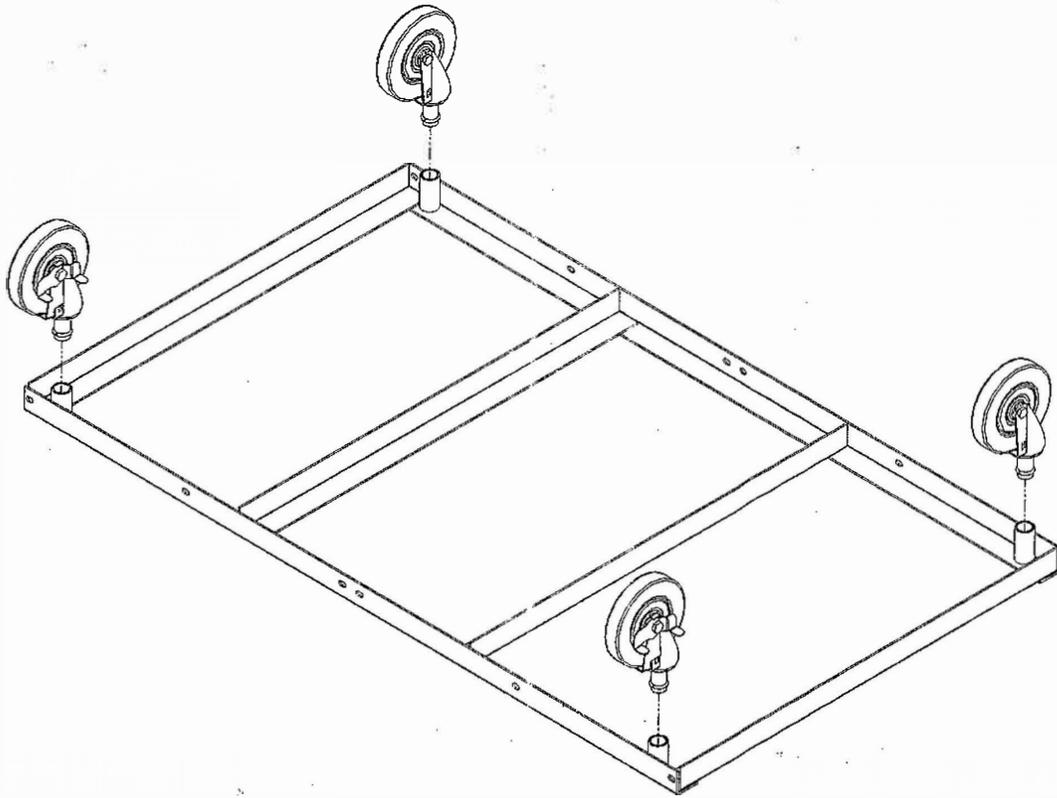


Figure 39

**ASSEMBLY STEPS: 48" Platform**

Place Platform (825.4800.00) on floor with caster tubes in upright position as shown in Figure 1.

Using a rubber mallet, insert casters without brakes (086.5003.10) in rear two caster tubes, and insert casters with brakes (086.5003.11) in front two caster tubes.

Flip 48" platform assembly over to upright position.

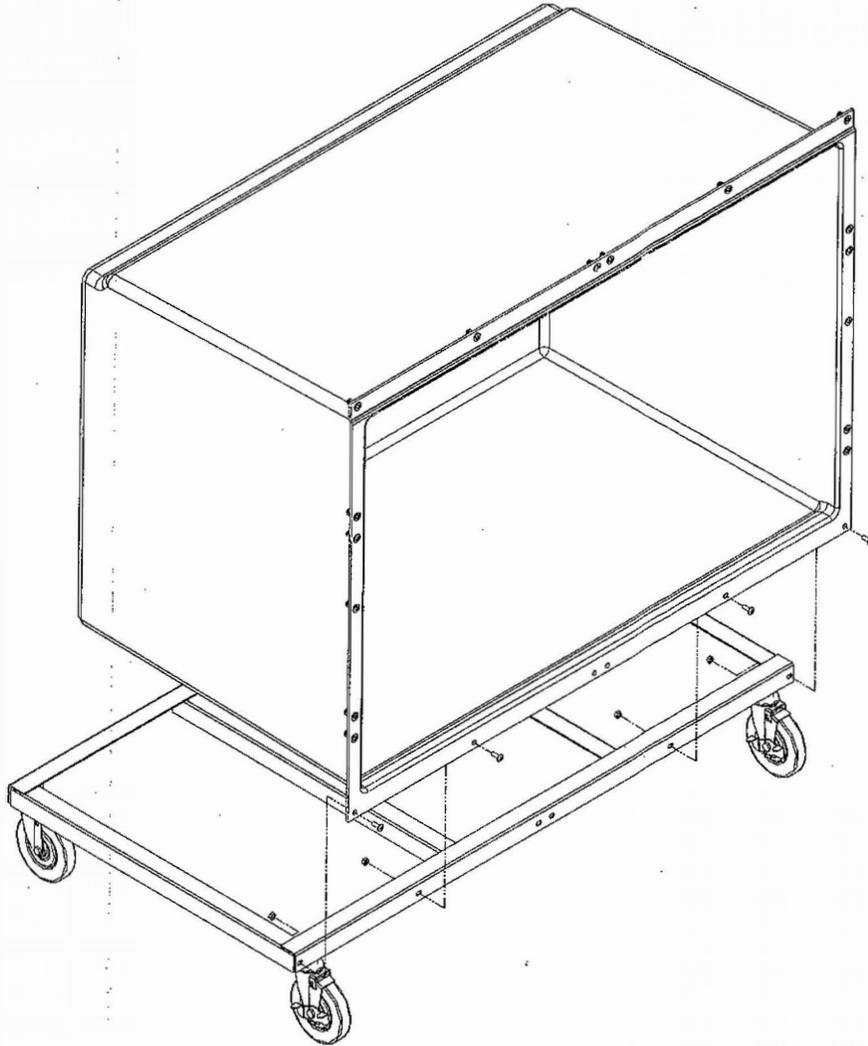


Figure 40

**ASSEMBLY STEPS:**

With 48" Platform assembly placed on floor in upright position, place one 48" Kennel (725.4836.XX) on platform assembly and line up holes on the bottom of kennel with slots in platform.

**NOTE:** Front of platform assembly must have casters with brakes (086.5003.11).

Insert screws (062.2507.05) into four holes indicated on the front side of kennel.

Place nuts (064.2500.01) onto the four screws.

**NOTE:** Center two holes are not to be used at this time.

Tighten screws (062.2507.05) and nuts (064.2500.01) with a #2 phillips screwdriver and a 7/16 open end wrench.

©1998 For help and information CALL:

United States – Tel: 1-888-551-4064 Fax: 1-913-281-5339

United Kingdom – Shor-Line, Limited Tel: 011-44-1446-77-2041 Fax: 011-44-1446-77-3668

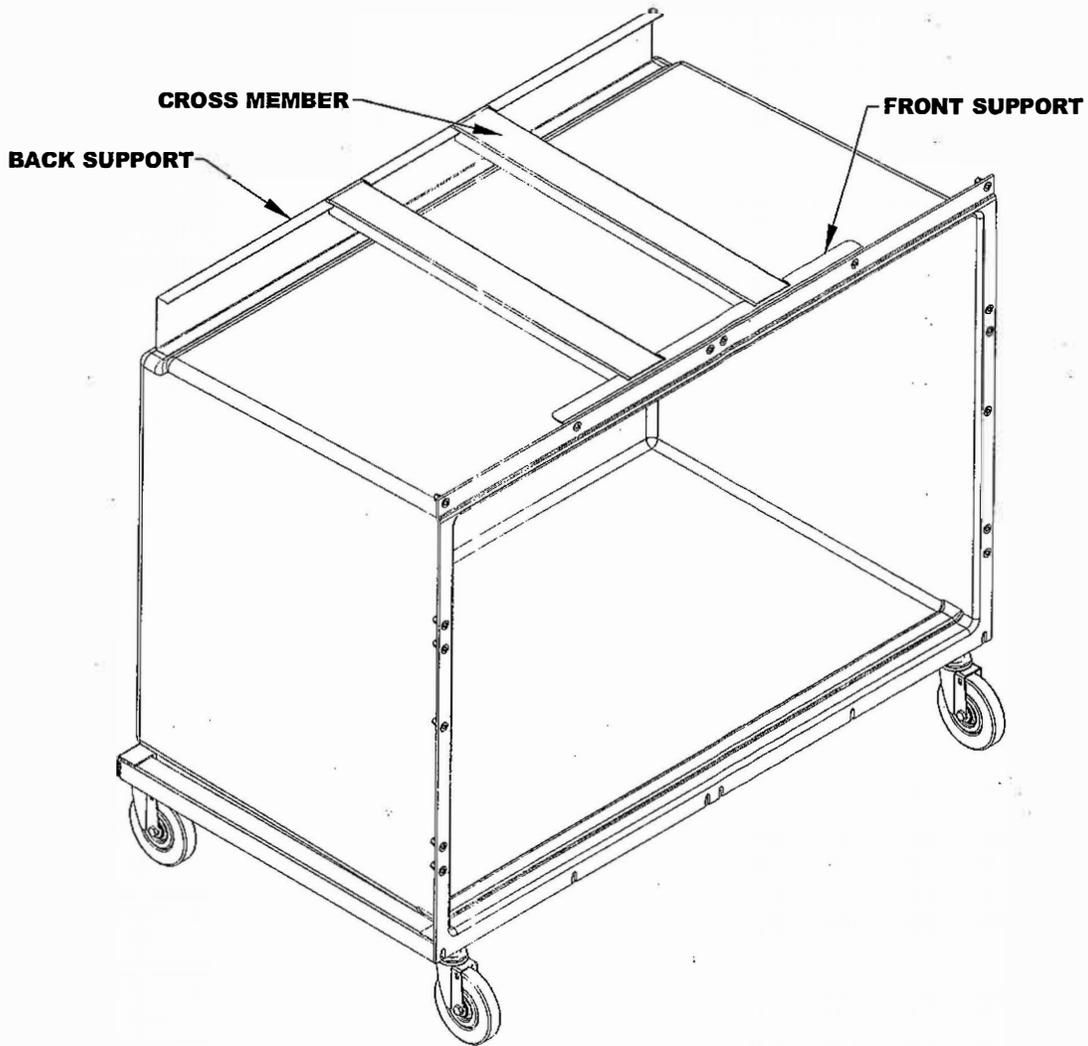


Figure 41

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each kennel. 1 back support (300.0755.00), 1 front support (300.0753.00) and 2 cross members (300.0754.00) required for each kennel to be placed on row above.

Wipe down area where the back support is to be located to ensure a clean surface.

Attach back support (300.0755.00) by removing bottom protective cover of two-sided tape, and placing it on kennels as indicated in Figure 41. Attach front support (300.0753.00) by installing over the jack nuts already installed in the kennel using the holes that have been prepunched into the front support. Install the cross members using the slots already punched into the back and front supports.

**NOTE:** DO NOT remove top protective cover of two-sided tape at this time.

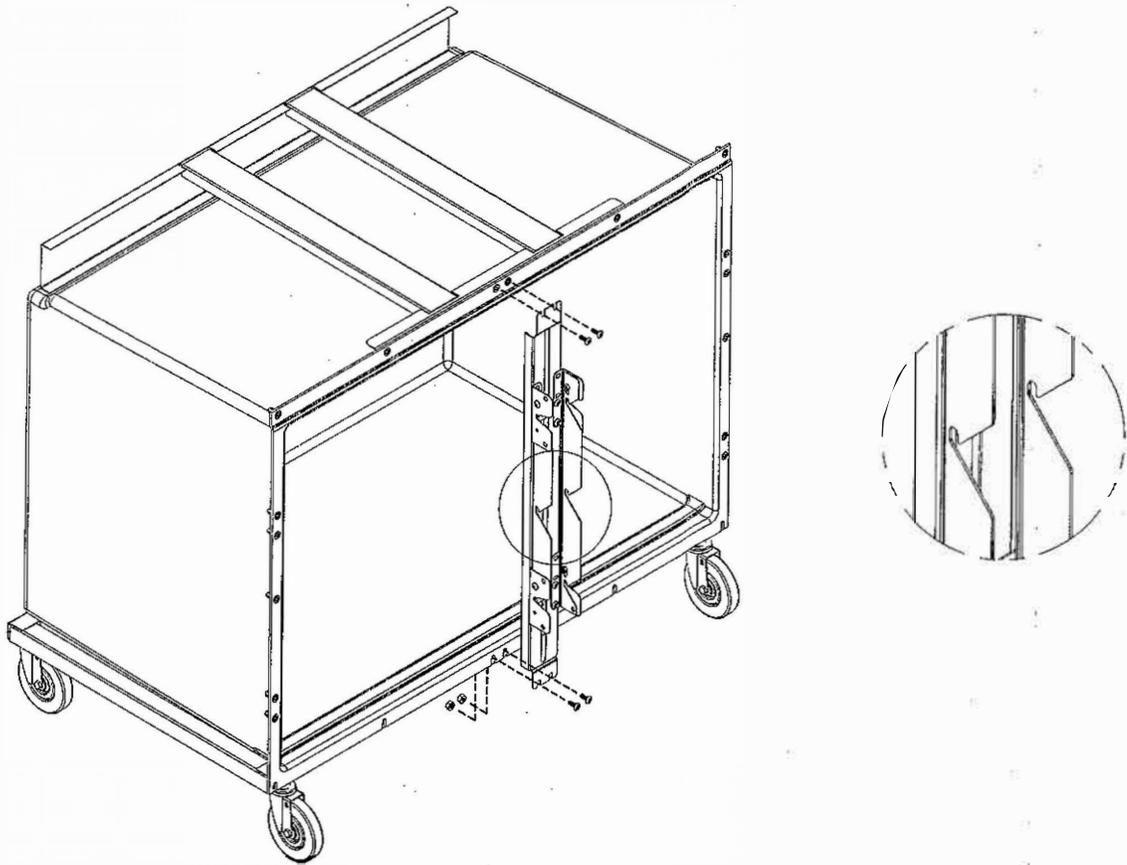


Figure 42

**ASSEMBLY STEPS:**

Insert two screws (062.2507.05) into bottom holes indicated in Figure 42.

Place two nuts (064.2500.01) onto the two screws. **DO NOT** tighten all the way.

Place the 33" latch bar assembly (725.0033.01) on the two screws as indicated.

**NOTE:** Direction of latch bar assembly must be attached as indicated or the latch will not operate properly. (SEE DETAIL)

Line up the top two end slots on the 33" latch bar assembly with the two holes on the top of the 48" kennel.

Insert the two screws (062.2507.05), **DO NOT** tighten all the way.

Tighten up the bottom two screws (062.2507.05) and nuts (064.2500.01) with a #2 phillips screwdriver and a 7/16 open end wrench.

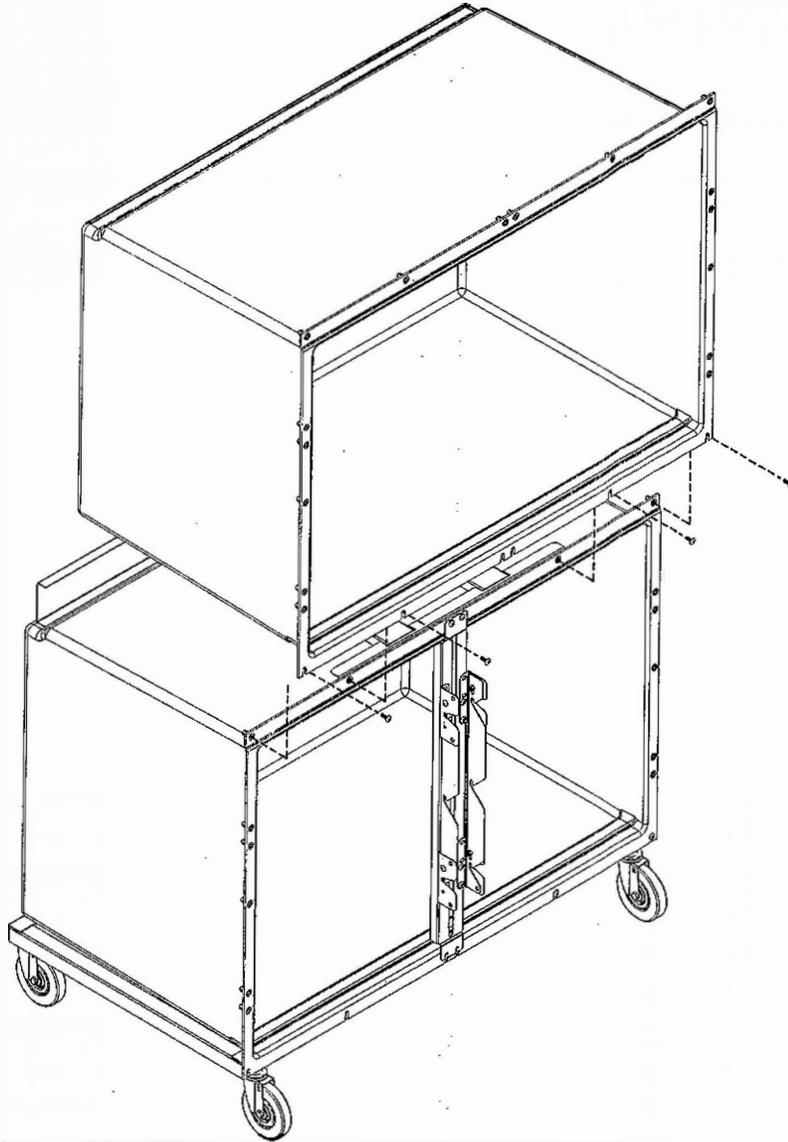


Figure 43

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for this 2-bank kennel configuration.

1. Place four screws (**062.2507.05**) in the holes indicated in Figure 43. **DO NOT** tighten all the way.
2. Place the top 48" kennel (**725.4836.XX**) on assembly and line up slots on bottom of kennel with the screws.
3. Tighten screws (**062.2507.05**) with a #2 phillips screwdriver.

Line up sides of kennel, making sure cages do not overlap and are flush in the front.

Lift the back of the top 48" kennel and remove the top protective cover of two-sided tape on the back support and lower the kennel back into position.

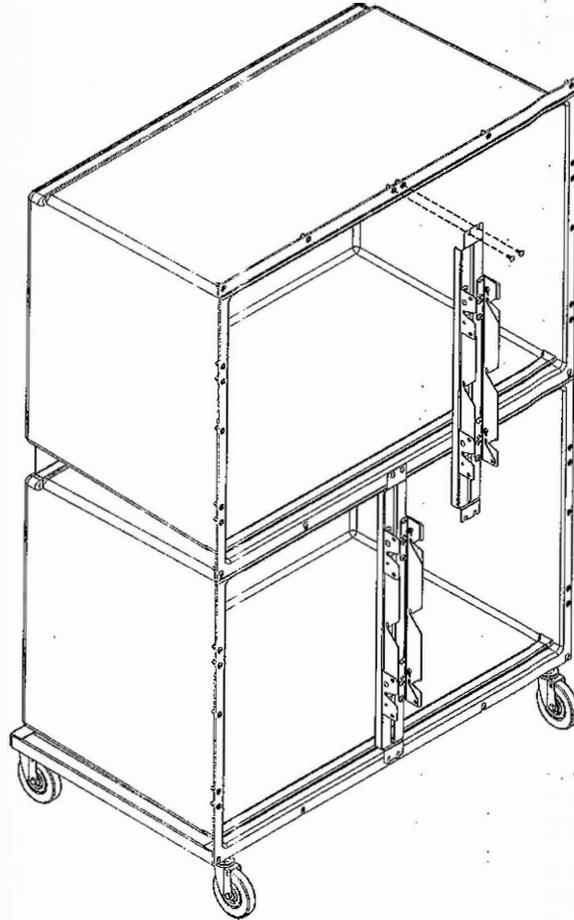


Figure 44

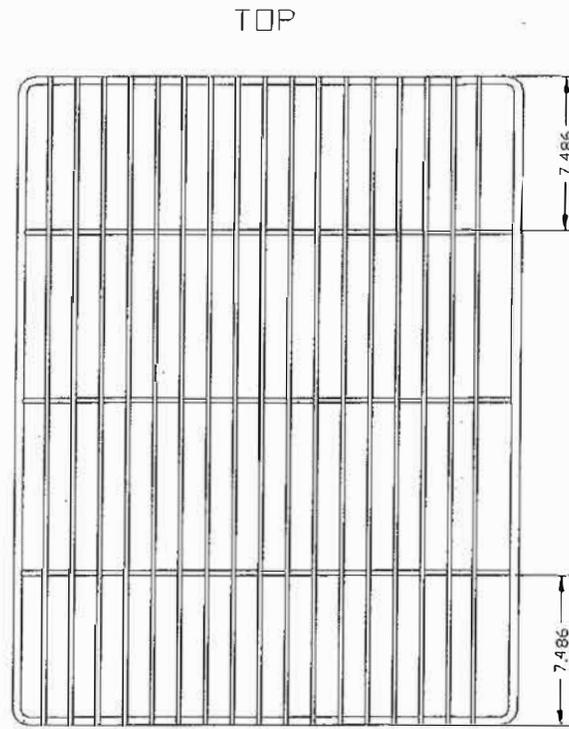
**ASSEMBLY STEPS:**

Using the slots at the bottom of the latch assembly (702.0033.01), slide behind the screws already attached to the bottom kennel..

**NOTE:** Direction of latch bar assembly must be attached the same way as the lower latch assembly or the latch will not operate properly.

Line up the top end slots on the latch bar assembly with the two holes on the top of the kennel.

Insert the two screws (062.2507.05) and tighten all the way.



---

Figure 45: 33" Door in Upright position

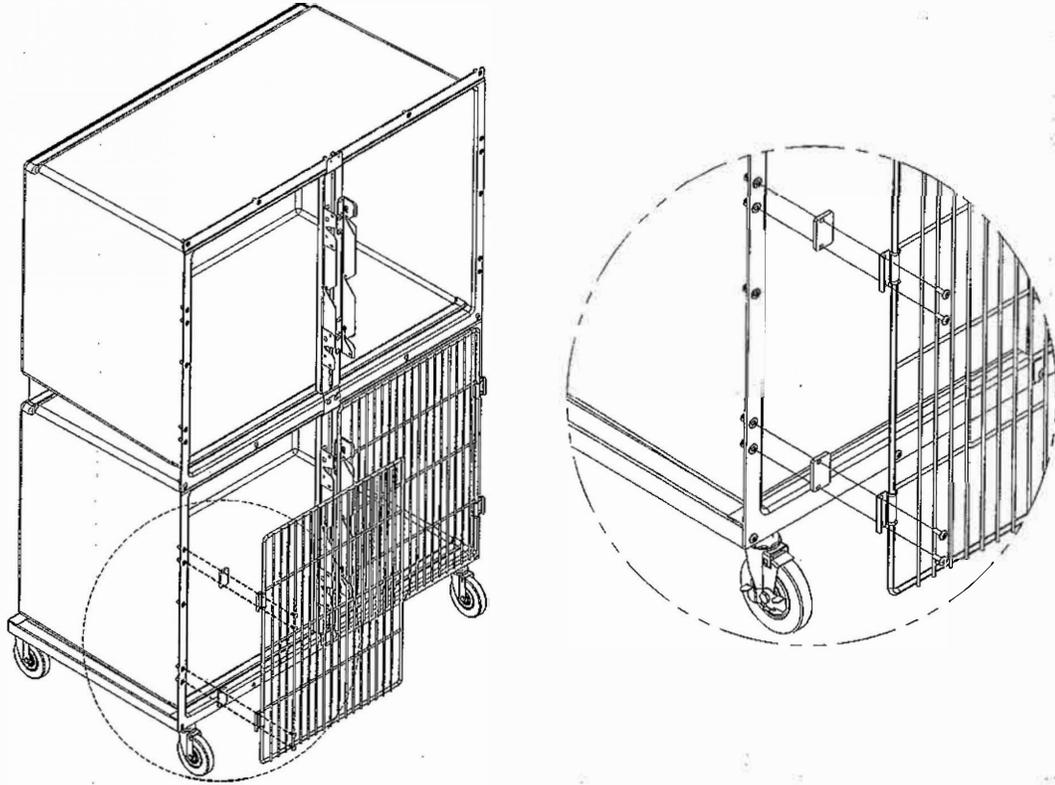


Figure 46

**ASSEMBLY STEPS:**

**NOTE:** Quantities listed are for each door assembly.

Assemble as shown

1. Place RH door (725.2231.15) on kennel in upright position (see Figure 45, page 56), with vertical bars on the outside. Run horizontal bars through 33" latch bar assembly.

**NOTE:** Check door before installing. If door is not installed with dimensions as shown it will not operate properly.

2. Insert screws (062.2507.05), hinges (320.0175.00), and spacers (181.0021.00) as indicated.
3. Make sure that the top and bottom horizontal cross bars rest on top of the hinges. (SEE DETAIL)
4. Before tightening screws, open door and pull up on latch side of door. Tighten screws at this time.

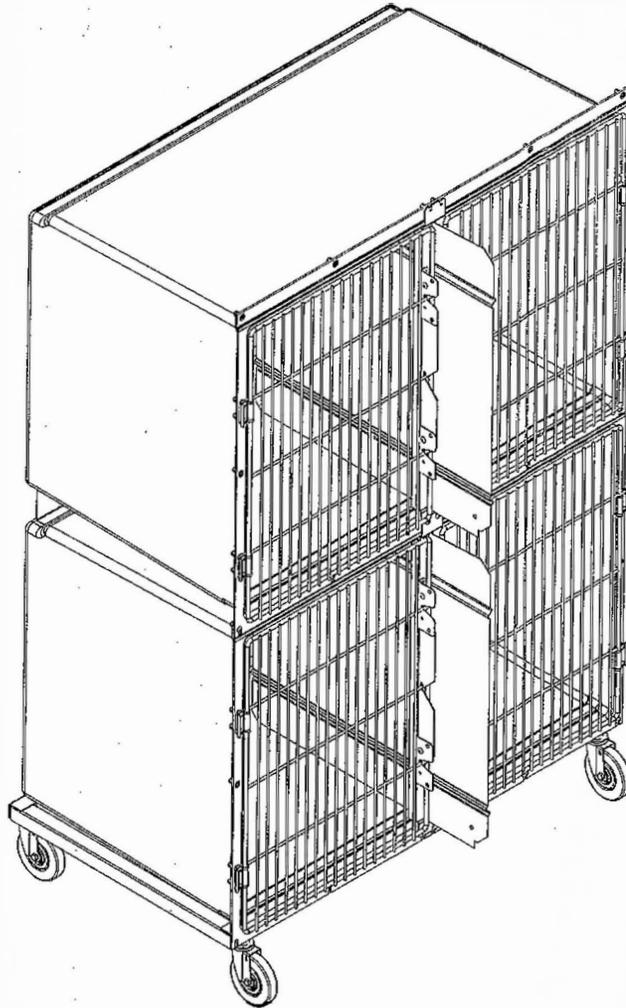
More adjustment, up or down, of door may be required, so that door will latch and unlatch properly.

**NOTE:** Doors must be installed in this position.

Repeat steps 1-4 for other side.

Assembly of other side is opposite.

Repeat steps 1-4 for installation of doors on upper kennel.



---

Figure 47

**ASSEMBLY STEPS:**

Place divider (314.0535.01) into slot on 33" latch bar assembly as indicated in Figure 47.

Slide divider in and line it up with back supports located in the back of 48" kennel.

Assembly of 2-Bank unit option in now complete.

To remove, lift up on divider and slide out.

Repeat steps for upper kennel.

<https://www.midmark.com/service-support/terms-conditions>



# SHOR-LINE®

<i>toll free</i>	<i>local</i>	<i>fax</i>
<b>800</b>	<b>913</b>	<b>913</b>
444.1579	281.1500	281.5339
.....		
Shor-Line		
511 Osage Avenue		
Kansas City, KS 66105 U.S.A.		
.....		
<b>www.shor-line.com</b>		