

## Step 1: Remove Fixed Swing Arm Assembly

- Raise chair base and block up with 4" x 4" block.
- Remove Front Bolt and loosen Rear Bolt.
- Slide Fixed Swing Arm Assembly toward the foot end of chair, Lift Rear Bolt out of slot.
- Rotate Fixed Swing Arm Assembly down and remove from bottom of chair base.

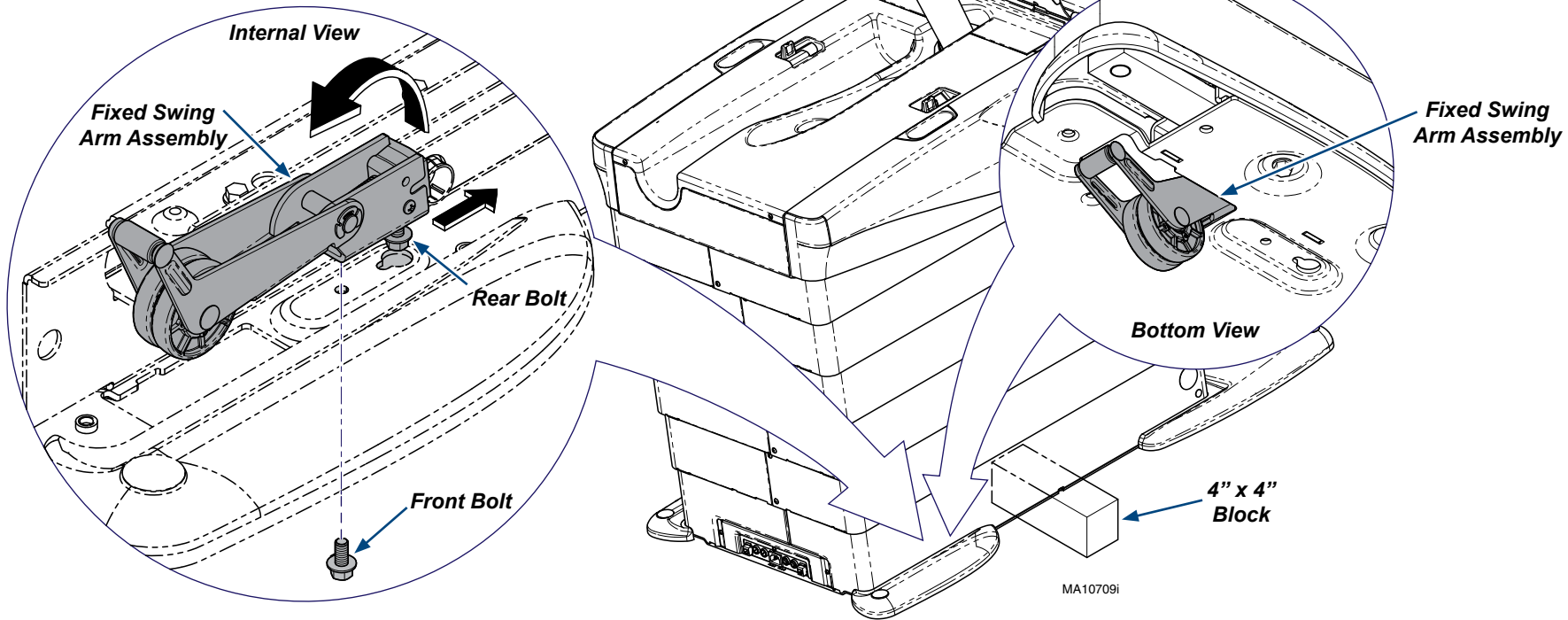


### Caution

Always disconnect power to chair before removing covers or performing any service procedures.

### Note

626 Shown.



### Note

For parts list, refer to the 626 Service and Parts manual.

## Step 2: Install Fixed Swing Arm Assembly

- Install Rear Bolt partially into Fixed Swing Arm Assembly and insert up into bottom of chair frame.
- Drop Rear Bolt into slot and pull toward head end of chair.
- Install Front Bolt. Then tighten both Front and Rear Bolts.
- Raise chair base and remove 4" x 4" block and lower chair.