**Chair Arm Receptacles [9A314005 & 9A314007]**

**Intended Use:**
To attach chair arms to 222 / 223 / 622 / 623 / 625 models.

**Contents:**
- Installation .............. 1
- Exploded View........... 6

**Special Tools:**
none

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**Models: 222 / 223**
Go to page 2.

**Models: 622 / 623 / 625**

**Step 1: Remove side cladding.**
Refer to appropriate illustration.

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**Models: 622 / 623**

**Step 2: Go to page 2.**

**Models: 625**

To remove 625 cladding:
A. Press two tabs.
B. Pull bottom of cladding away from table.
C. Lift cladding up to remove.

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**Models: 625**

**Step 2: Install chair arm receptacles.**
(Go to page 3).
**Models:** 222 / 223 / 622 / 623 only

**Step 2: Lower table shrouds.**
A) Lower table to lowest height.
B) Remove two screws under seat section.
C) Remove four screws from outer shrouds. (one on each side, & two at head-end of table)
D) Spread shrouds to release tabs, then lower shrouds.
E) Raise table to allow access to side of upperwrap.
F) Remove hole plugs from outer shrouds.

**Step 3: Install chair arm receptacles.**
(Go to page 3).
Models: All

Note
The 625 top assembly & standard arm receptacle are shown. The procedure for the extended arm receptacles and the 222 / 223 / 622 / 623 models is the same.

Attention!
Optional: Removing the upholstered top may simplify the rest of the installation procedure.

To install chair arm receptacles...
A) Position tie weldment and receptacle.
B) Install three hex bolts. (Do not tighten!)
C) Insert chair arm (not shown) into receptacle, then check alignment*.
D) Adjust receptacle as necessary, then tighten bolts.
E) Repeat for receptacle on opposite side.

* Note: Chair arm pad should be level when in the upright position.

Attention!
If present, remove hex bolt from receptacle mounting hole. Retain bolt to secure receptacle.

Tie Weldment

Models: 625
Step 3: Go to page 5.

Models: 222 / 223 / 622 / 623
Step 4: Go to page 4.
**Models:** 222 / 223 / 622 / 623 only

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**Models:** 222 / 223 / 622 / 623

**Step 4: Reattach table shrouds.**

A) Spread shrouds apart, then lower table to lowest height.

B) Engage shroud tabs with slots.

C) Secure outer shrouds with six screws.

D) Slide hole plug w/ hole over spline receptacle and snap into shroud.

E) Remove side hole plugs, then install side cladding.
**Model: 625**

**Step 3: Install side cladding.**
A) Remove hole plug from cladding.
B) Insert tab at head-end of cladding into end cap.
C) Slide cladding over arm receptacle.
D) Pull bottom of cladding out, then push down on the top to engage the long tab onto top edge of upperwrap.
E) Push bottom of cladding in, until two bottom tabs snap into place.
For standard upholstery:
9A314005 Chair Arm Receptacles - pair
(includes items 1 thru 4)

For 32” wide upholstery:
9A314007 Chair Arm Receptacles only - pair
(includes items 2 thru 5)

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Plug, Hole 1.875 DIA. w/ Hole</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>Arm Spline Weldment (for std. upholstery)</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>Bolt</td>
<td>5</td>
</tr>
<tr>
<td>4</td>
<td>Arm Tie Weldment</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Arm Spline Weldment (for 32” wide upholstery)</td>
<td>2</td>
</tr>
</tbody>
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