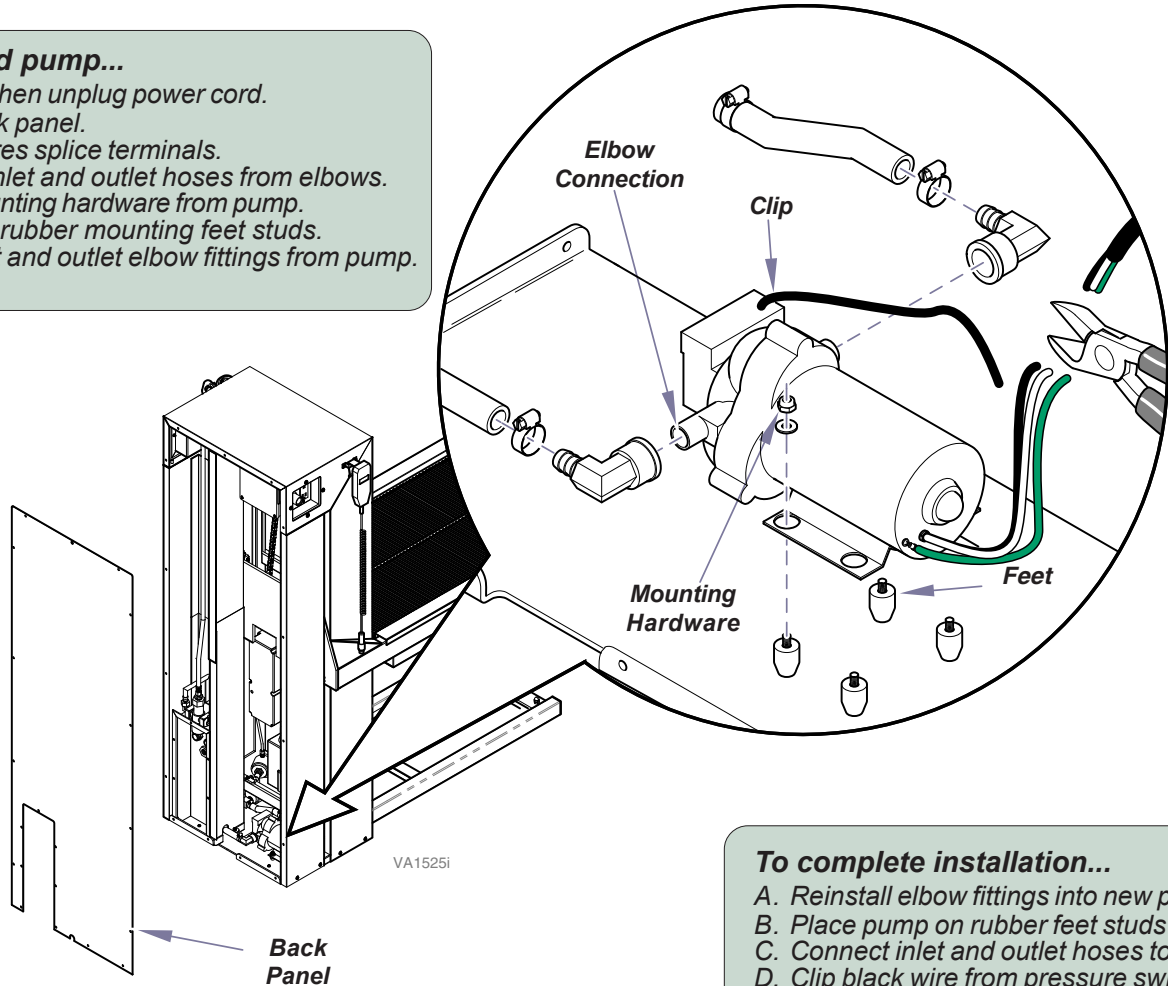


Water Pump Replacement Instructions [002-1106-00]

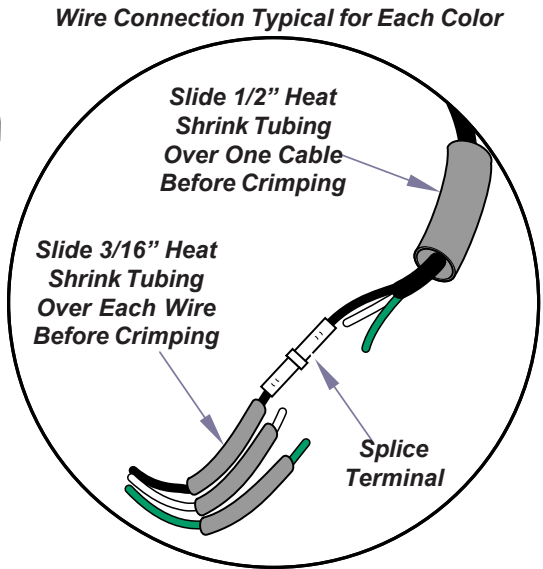
Components:	
Pump	1
Splice Terminals	3
3/16" Heat Shrink Tubing ..	6"
1/2" Heat Shrink Tubing .	1.5"

To remove old pump...

- Raise table, then unplug power cord.
- Remove back panel.
- Cut pump wires splice terminals.
- Disconnect inlet and outlet hoses from elbows.
- Remove mounting hardware from pump.
- Lift pump off rubber mounting feet studs.
- Remove inlet and outlet elbow fittings from pump.



Equipment Alert
Take care not to cross thread elbow fittings on pump.



To complete installation...

- Reinstall elbow fittings into new pump (refer to equipment alert above).
- Place pump on rubber feet studs and install mounting hardware.
- Connect inlet and outlet hoses to pump elbows and tighten hose clamps.
- Clip black wire from pressure switch at terminal on new pump.
- Cut black green and white wires six inches from new pump.
- Strip ends of all wires then slide 2" of 3/16" shrink tube onto each wire.
- Slide 1 1/2" shrink tube onto one of the cables (see illustration above).
- Insert pump wires and cable wires into splice terminal and crimp connection.
- Heat all 3/16" heat shrink tubings then heat the 1/2" tubing over all the terminals.
- Plug power cord in and verify pump operation.

Run some water into drain, pump should cycle on and off as the water is drained. When the unit drains properly, reinstall the back panel.