Step 1: Remove cladding.

Note: Lower table all the way down to remove shrouds.

Step 2: Push LH side lever UP and RH side lever DOWN. Remove drawer.

Note: Side levers are clear plastic.

Step 3: Remove eight screws. Remove outer shrouds.

Note: It is not necessary to remove inner and middle shrouds.
Step 4: Remove top clevis pin.

Step 5: Remove three screws securing top cover.

Step 6: Slide top cover off of actuator.

Step 7: Disconnect wire connections located under actuator support. Remove bottom clevis pin. Remove actuator.
Actuator Replacement...

**Equipment Alert**
If the table was provided with a motor ground strap, the ground strap must be connected to ensure that safety requirements are maintained.

**Equipment Alert**
If the table was not provided with a motor ground strap, the actuator motor cover must be in place to ensure that safety requirements are maintained.

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**Step 8:**
A) Replace or reuse two / four isolator bushings.
B) Install actuator and bottom clevis pin.
C) Connect wire harnesses.
D) Slide top cover over actuator and secure.
E) Install top clevis pin.
F) Calibrate PC Board.
Equipment Alert
If the table was provided with a motor ground strap, the ground strap must be connected to ensure that safety requirements are maintained.

Motor Replacement...

Step 8:
A) Remove actuator motor cover (if applicable).
B) Remove two lock nuts, plain washers, and isolation washers.
C) Remove motor.
D) Install new motor and secure with two lock nuts, plain washers, and isolation washers.
E) Install actuator motor cover (if applicable).
F) Install actuator and bottom clevis pin.
G) Connect wire harnesses.
H) Slide top cover over actuator and secure.
I) Install top clevis pin.
J) Calibrate PC Board.
Back Actuator Bracket Replacement...

A) Remove actuator (steps 1 thru 7).
B) Remove four mounting screws.
C) Replace mounting bracket.
D) Secure with four mounting screws.
E) Install actuator & calibrate PCB (step 8).
Note
When S2 switch is pressed you will hear a steady pattern of “beeps”. When calibration is completed you will hear three short beeps.

To calibrate...
A) Unplug and re-plug power cord.
B) Wait for the power up beep sequence from table, then within two seconds, press S2 switch.
C) Run Base all the way down.
D) Run Base all the way up.
E) Run Back all the way down.
F) Run Back all the way up.

Equipment Alert
Anytime the PC Board is removed or the actuator wires are disconnected, the PC Board must be calibrated.
Step 9:
A) Install outer shrouds.
B) Install cladding.

To install cladding...
A) Insert tab at head-end of cladding into top shroud.
B) Slide cladding over upperwrap.
C) Pull bottom of cladding out, then push down on the top to engage the long tab onto top edge of upperwrap.
D) Push bottom of cladding in, until two bottom tabs snap into place.