**Base Actuator [002-1273-00]**

**Components:**
Base Actuator ........ 1

**Special Tools:**
none

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**Step 1:** Remove cladding.

**Note**
Lower table all the way down to remove shrouds.

**Step 2:** Push LH side lever UP and RH side lever DOWN. Remove drawer.

*Note: Side levers are clear plastic.*

**Step 3:** Remove eight screws. Remove outer shrouds.
Step 4: Remove middle & inner shrouds.

Step 5: Position table so that bottom of upperwrap is approx. 15 in. from floor.

Note: If necessary, manually raise / lower table.

Caution
Unplug power cord before removing PC Board cover.

Step 6: Remove PC Board cover.


Step 8: Remove cable ties as necessary.
**Caution**
Use an assistant when laying / lifting table. Remove all accessories (chair arms, storage pod, etc.)

**Step 9:** Lay table down on LH side.

**Step 10:** Remove retaining screw. Remove base actuator pin. Pull base out to its full extension. Pivot actuator toward head end.

**Step 11:** Remove two nuts, washers, & hex bolts. Remove actuator. Unscrew cradle weldment from actuator block.
**Step 12:**
A) Install pivot block insulator.
   Thread cradle weldment onto actuator block.
   Insert actuator thru pivot block.
   Secure cradle weldment to pivot block.
B) Pivot actuator toward foot end.
C) Push base together, install base actuator pin and retaining screw.
D) Carefully lift table upright.
E) Connect wire harnesses to J5 & J6 on PC Board.
F) Replace cable ties as necessary.
G) Calibrate PC Board.
H) Install PC Board cover.
I ) Install shrouds & cladding.

**Equipment Alert**
Anytime the PC Board is removed or the actuator wires are disconnected, the PC Board must be calibrated.

**Note**
When S2 switch is pressed you will hear a steady pattern of “beeps”. When calibration is completed you will hear three short beeps.

**To calibrate...**
A) Unplug and re-plug power cord.
B) Wait for the power up beep sequence from table, then within two seconds, press S2 switch.
C) Run Base all the way down.
D) Run Base all the way up.
E) Run Back all the way down.
F) Run Back all the way up.
To install cladding...
A) Insert tab at head-end of cladding into top shroud.
B) Slide cladding over upperwrap.
C) Pull bottom of cladding out, then push down on the top to engage the long tab onto top edge of upperwrap.
D) Push bottom of cladding in, until two bottom tabs snap into place.