Main PC Board [002-1274-00, (S/N: V2200 thru V968527)]
[002-1422-00, (S/N: V968528 thru V1266165)]
[002-1610-00, (S/N: V1266166 thru Present)]

Components:
PC Board .................. 1

Special Tools:
none

Step 1: Remove cladding.

Note
Lower table all the way down to remove shrouds.

Step 2: Push LH side lever UP and RH side lever DOWN. Remove drawer.

Note: Side levers are clear plastic.

Step 3: Remove eight screws. Remove outer shrouds.
**Step 4:** Raise table to access PC Board.

**Note**
If base is inoperable, remove middle & inner shrouds. Manually raise / lower table.
Caution
Unplug power cord before removing PC Board cover.

Step 5: Remove PC Board cover.

Step 6: Tag and disconnect wiring from PC Board.

Step 7: Remove PC Board.
Tip: Push latches back, then lift off of mounting studs.

Step 8
A) Install PC Board.
B) Connect wiring to PC Board.
C) Calibrate PC Board.

Note
Anytime the PC Board is removed or the actuator wires are disconnected, the PC Board must be calibrated.
Note
When S2 switch is pressed you will hear a steady pattern of “beeps”. When calibration is completed you will hear three short beeps.

To calibrate...
A) Unplug and re-plug power cord.
B) Wait for the power up beep sequence from table, then within two seconds, press S2 switch.
C) Run Base all the way down.
D) Run Base all the way up.
E) Run Back all the way down.
F) Run Back all the way up.
To install cladding...
A) Insert tab at head-end of cladding into top shroud.
B) Slide cladding over upperwrap.
C) Pull bottom of cladding out, then push down on the top
to engage the long tab onto top edge of upperwrap.
D) Push bottom of cladding in, until two bottom tabs snap
into place.

Step: 9
A) Install PC Board cover.
B) Install shrouds.
Note: Refer to removal procedure.