

# Heater Gasket Kit [002-1350-00]

**Components:**  
Heater Gasket. .... 2

**Special Tools:**  
none



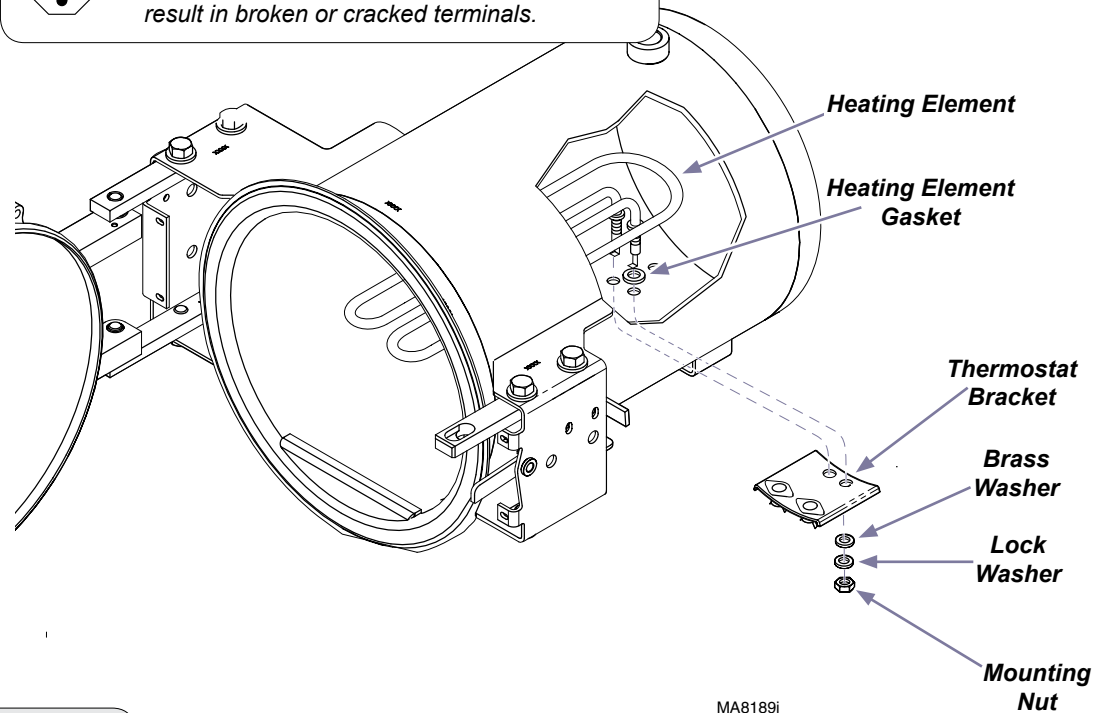
**WARNING**

To prevent risk of shock always disconnect power before removing covers or performing any service procedure.



**Equipment Alert**

Over bending heating element terminals may result in broken or cracked terminals.



**Step 1: Remove Heater Gasket.**

- A) Remove trays, tray rack and bottom plate from chamber.
- B) Drain reservoir, and lay sterilizer on left side.
- C) Remove inspection cover.
- D) Tag and disconnect two wires from heating element.
- E) Remove two mounting nuts, lock washers, brass washers, and thermostat bracket.
- F) Remove heating element and gaskets from chamber.

**Note**

It may be necessary to straighten heating element terminals slightly from present 90° position to approximately a 10° straighter position.



**Equipment Alert**

Hold heating element firmly in position while tightening mounting nuts, or damage and improper positioning of heating element may result. Do not overtighten nuts! Torque must not exceed 25 ft/lbs (34 N•m)

**Step 2: Install Heater Gasket.**

- A) Clean gasket contact surfaces of heating element and chamber with Speed-Clean and a (non metallic) Scotch Brite Pad.
- B) Slide new gaskets onto heating element and position heating element in chamber.
- C) Position thermostat bracket and secure heating element with two brass washers, lock washers, and mounting nuts.
- D) Bend heating element terminals slightly, back to their original 90° position.
- E) Attach two wires to heating element and install inspection cover.
- F) Turn sterilizer upright and refill reservoir.



**WARNING**

The following procedure requires power to be connected with covers removed. Line voltage is present. Use extreme caution to prevent electric shock.

**Step 3: Test for leaks.**

- A) Remove RH side cover.
- B) Connect power, run test cycle and check for leaks.
- C) Install RH side panel.