M9/M11 Fill / Vent Valve Assembly

**Components:**
- Valve Assy: 1
- Copper Fill Tube: 1
- Wire Harness: 2

**Special Tools:**
- none

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<tr>
<th>M9 Kit Number</th>
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<th>M11 Kit Number</th>
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**Caution**
Always disconnect power to sterilizer before removing covers or performing any service procedure.

**Note**
Replaces old style Fill / Vent Valve Assemblies.

**Step 1:** Drain water from reservoir.

**Step 2:** Disconnect wiring & tubing from valve assembly. Remove the mounting screw & valve assembly.

**Step 3:** Put the sterilizer on its left side, remove screw, open the access panel. Disconnect fill tube from elbow at bottom of chamber and remove.

**Step 4:**
- Install nut finger tight onto bottom elbow.
- Install new fill tube into elbow fitting & valve assembly. Secure valve assembly with mounting screw. Tighten nuts on both ends of new fill tube.

**Equipment Alert**
The new copper fill tube must be installed to prevent water leaks.

**Step 5:**
- Install tube to top of vent valve, hose to the manifold, wiring harnesses to solenoids.
  - Note: Connect Harnesses Red to Red - Black to Black.

**Step 6:**
- Reinstall covers, refill reservoir, run test cycle, & check for leaks.