Caution
Unplug power cord before removing stirrup guide.

Step 1:  Remove two screws and stirrup guide.
Note: If necessary, remove chair arm brace.

Step 2:
A) Tag and disconnect wiring from PC Board.
B) Remove PC Board.
Tip: Push latches back, then lift off of mounting studs.

Step 3:
A) Install new PC Board.
B) Connect wiring to PC Board.
C) Install stirrup guide.