



Elevance Chair Control 12:00 Unit Kit [002-1628-0x]

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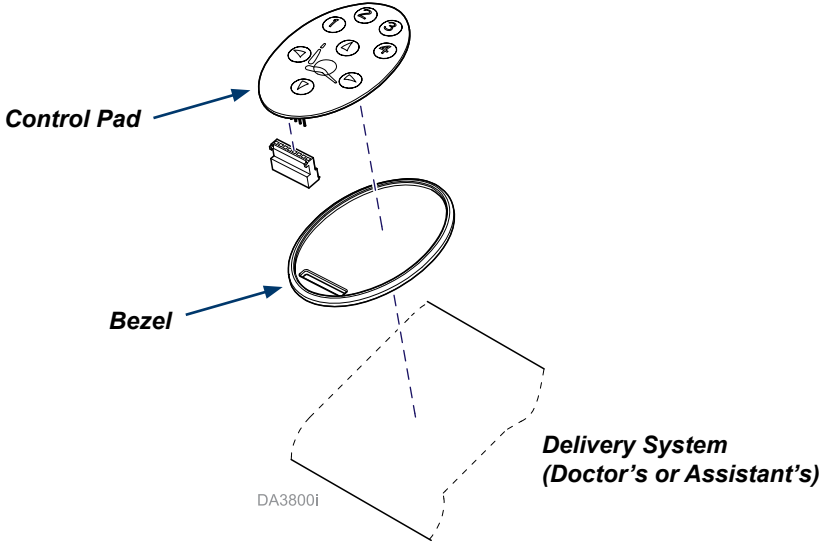
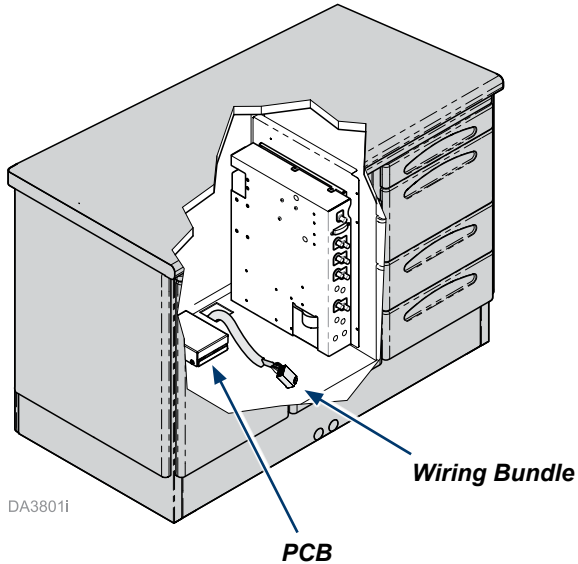
Language of origin: English

Note
 This Elevance / Procenter Interface Printed Circuit Board (PCB) Box enables cabinet and wall mounted Procenter delivery unit touch pads to control an Elevance Chair.

WARNING
 Always disconnect power source(s) before removing any covers. Failure to do so may result in personal injury.

Step 1: Install PCB.
 A) Place PCB inside cabinet near wiring bundle.

Step 2: Install touch control pad.
 A) Remove existing pad and cover (with bezel).
 B) Install new control pad.



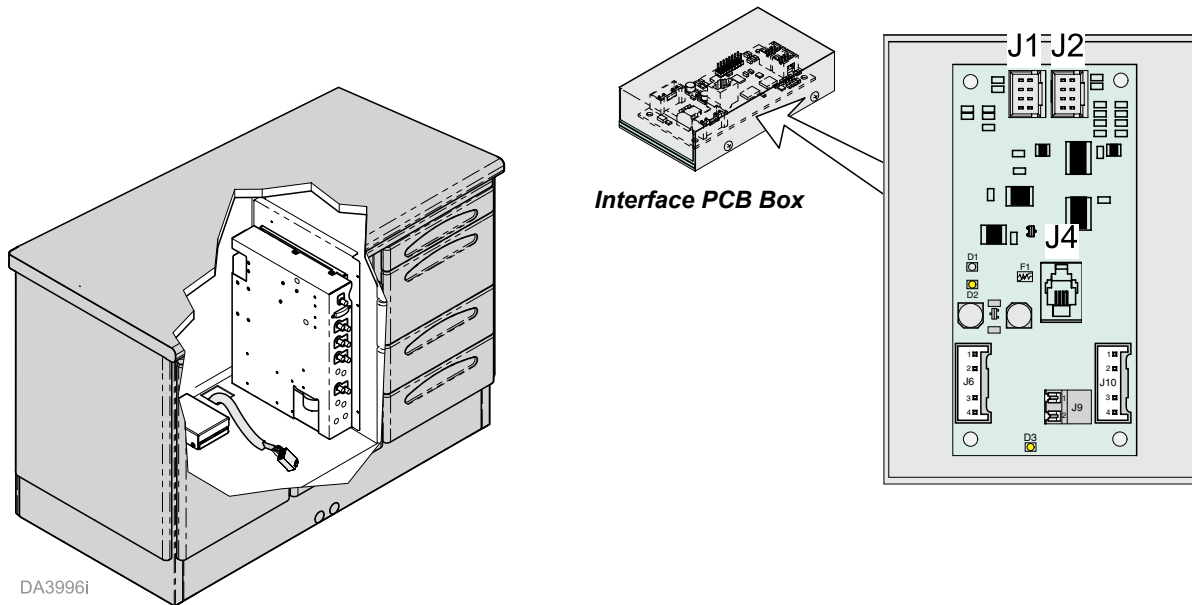
TP200 Rev. A

Step 3: Install wiring harness(es).

- A) Route new chair control harness through arms.
- B) Connect chair control harness to interface PCB (J1 or J2).
- C) Connect communications harness to interface PCB (J4) and chair PCB.

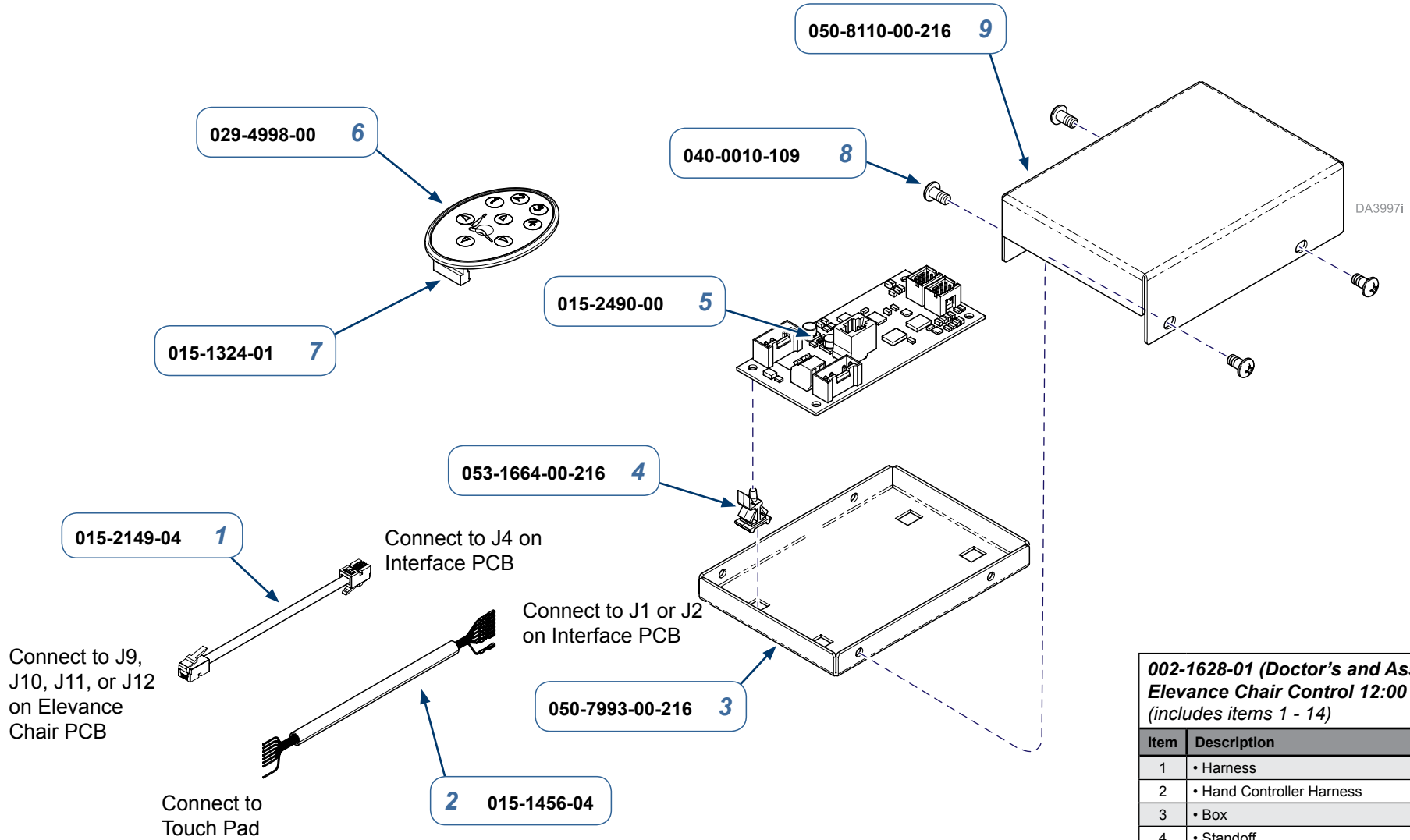
Step 4: Finalize installation.

- A) Install enclosure on PCB Box. Secure with four screws.
- B) Return wiring bundle to cavity in cabinet and replace all covers.
- C) Connect power source and verify operation.



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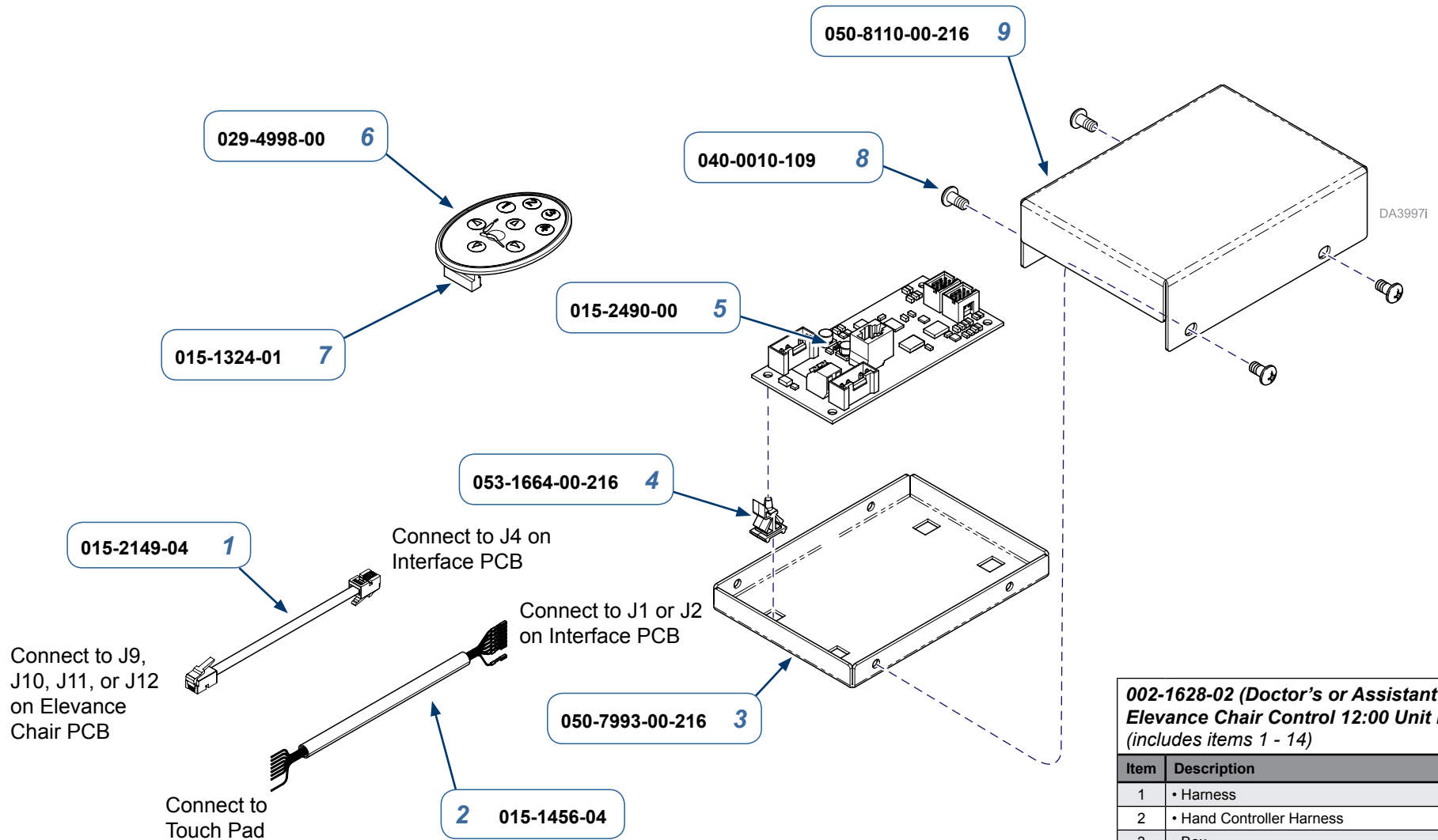
Interface PCB Box



002-1628-01 (Doctor's and Assistant's) Elevance Chair Control 12:00 Unit Kit (includes items 1 - 14)

Item	Description	Qty.
1	• Harness	1
2	• Hand Controller Harness	2
3	• Box	1
4	• Standoff	4
5	• PC Board Assembly	1
6	• Touch Control Pad	2
7	• IDC Connector	2
8	• Screw	4
9	• Enclosure	1
10	• Bushing (053-0789-03 - not shown)	1
11	• Cable Tie (102308 - not shown)	6
12	• Instructions (003-2568-00 - not shown)	1
13	• Box (117759 - not shown)	1
14	• Bubble Packing (175539 - not shown)	1

Serial Numbers / Dates: all



**002-1628-02 (Doctor's or Assistant's)
Eleavance Chair Control 12:00 Unit Kit
(includes items 1 - 14)**

Item	Description	Qty.
1	• Harness	1
2	• Hand Controller Harness	1
3	• Box	1
4	• Standoff	4
5	• PC Board Assembly	1
6	• Touch Control Pad	1
7	• IDC Connector	1
8	• Screw	4
9	• Enclosure	1
10	• Bushing (053-0789-03 - not shown)	1
11	• Cable Tie (102308 - not shown)	4
12	• Instructions (003-2568-xx - not shown)	1
13	• Box (117759 - not shown)	1
14	• Bubble Packing (175539 - not shown)	1

Serial Numbers / Dates: all