



Instructions for PowerMax Exhaust Kit

- P/N 77000894 (For Models PM-1 and PM-3)
- P/N 77000895 (for Model PM-4)

CAUTION:

Failure to install exhaust piping as indicated may result in water damage to vacuum pump. Pump failure resulting from water damage will not be covered under warranty.

Exhaust Kit Installation

1. Remove and discard sintered mufflers from exhaust ports of each pump.
2. Thread elbow into first exhaust port as shown, and tees into exhaust ports of 2nd and 3rd pumps on multiple-pump units.
3. Connect fittings using pieces of silicone tubing (cut approx. 2" long). On multiple-pump units, a copper tube is installed between each head.
4. Install 3/4" vent pipe (contractor-supplied copper tubing or conduit) from PowerMax to outside. **Important: Ensure that piping is sloped away from unit and has rain cap installed as shown.** Connect exhaust kit to vent pipe with silicone tubing.

